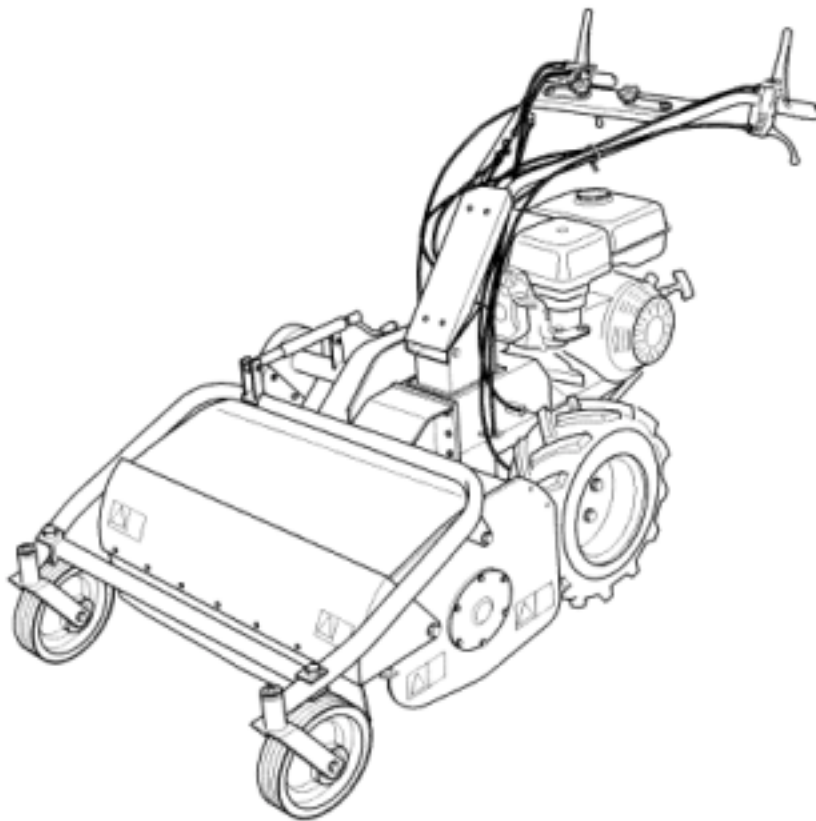




solo[®]

**FLAIL MOWER
WITH HONDA GX 270 ENGINE**

MODEL 526L



OPERATING AND SAFETY INSTRUCTIONS

REF. : G08000

16/12/2003

Contents of the FLAIL MOWER Manual

1. Use of the Manual
2. Notices on the machine
3. Technical data
4. Lifting and transportation
5. Main parts of the machine
6. Controls and adjustments
7. Assembly instructions for the handlebars and front support with wheels
8. Safety information
 - a) General instructions
 - b) Training
 - c) Preparation
 - d) Working use
 - e) After work
9. Transportation of the machine
10. Description of the safety systems and guards
11. Operations to be carried out before switching on
12. Starting and driving the flail mower
13. Cutting tips
14. Checks
 - A) tyre pressure
 - B) cable control adjustment
 - C) brakes adjustment
 - D) belt replacement and adjustment
 - E) checking and replacing the flails
 - F) sharpening the flails
 - G) checking and replacing the transmission oil
15. Maintenance and storage
16. Cleaning the machine
17. Seasonal long-term storage periods
18. Decommissioning and scrapping
19. Technical assistance
20. Warranty
21. CE marking
22. Troubleshooting

Enclosure 1. NOTES

Enclosure 2. Declaration of Conformity

OPERATING AND SAFETY INSTRUCTIONS

FLAIL MOWER MOD. 526L

FOREWORD

This machine may only be utilized for the purpose for which it was designed, i.e. agricultural use, for the cutting of shoots, grass and brushwood.

Any other use other than that stated, not covered or deducible from this Manual and the enclosed Engine Manual is "PROHIBITED".

Failure to comply with instructions in this Manual and in the Engine Manual releases the manufacturer from all liability, in particular for any damage resulting from improper or incorrect use, through negligence, superficial interpretation or flagrant disregard for the safety requirements herein.

Get your dealer to explain how to use the machine in optimum safety conditions.

Always perform the checks as prescribed herein before each work session with the machine.

Should any information given in the following pages be unclear or not straightforward please contact the manufacturer directly.

1. USE OF THE MANUAL

This Manual consists of numbered pages and enclosures featured in the list of contents.

Before operating the machine the user must read the instructions in the Operator's Manual carefully as well as those of the Engine Manual enclosed.

Use of the flail mower by more than one operator (individually), means that they must have carefully read the Operator's Manual and the Engine Manual **before using it**.

The aforementioned manuals form an integral part of the machine and must therefore be kept intact and in good condition, in a known, easily accessible place for the entire working life of the machine, even if the flail mower is passed on to another owner. The purpose of these manuals is to provide the information necessary for the safe and competent use of the product. In the instance of wear or purely for a greater technical working knowledge, the manufacturer may be contacted directly. The Notes Section at the end of the Flail mower Manual is for the addition of any complementary notes.

NOTICES ON THE MACHINE

In this Manual all safety information appears in special boxes headed "WARNING".

WARNING

This heading is used to draw the user's attention to hazardous areas or moving parts of the machine. It is also used in instances where failure to comply with the instructions given may result in injury to persons and animals or damage to property.

The symbols affixed to the machine serving to warn of danger during its use and maintenance are as follows:



The user must read the instruction manual provided



Danger of foreign objects being thrown outwards. Keep a safe distance.



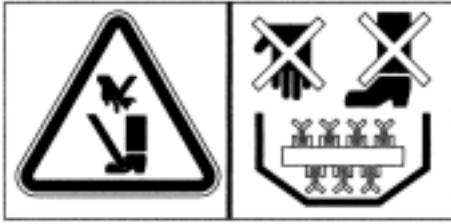
Warning. Always disconnect the cable from the engine spark plug.



Danger of hand injury. Switch off the engine.



Danger of crushing. Keep a safe distance.



Danger of injury to both upper and lower limbs. Do not put hands or feet inside the cutting element while in motion.



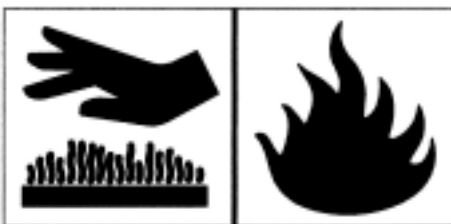
Danger of getting caught up in rotating parts. Do not put hands in the rotating parts.



Danger of foreign objects being thrown outwards. Safety goggles must be worn.



Ear Do not allow children near the machine when in operation. muffs must be worn.



Caution: hot parts. Danger of burns. Fire hazard.

The symbols affixed to the machine serve to warn of danger during its use and maintenance.

It is vitally important to understand the meaning of the danger notices and all messages should be kept in legible condition. In the instance of wear these notices should be replaced and use of the machine suspended while without such notices.

The operator is advised to observe the warnings given on the affixed notices.

3. TECHNICAL DATA OF THE MODEL 526L

ENGINE	:	petrol, HONDA GX 270
ENGINE CAPACITY	:	6.6 kW (9.0 HP)
ENGINE FILTER	:	Dry filter
WORKING WIDTH	:	75 cm
CUTTING HEIGHT	:	adjustable 20 - 80 mm
CUTTING SYSTEM	:	40-flail rotor
SPEED GEARS	:	3 forward gears – 2 reverse gears
TRANSMISSION	:	mechanical
GEARS	:	in oil bath
SPEED	:	forward (1) 1.8 km/h (2) 2.15 km/h (3) 4.1km/h reverse (1) 1.8 km/h (2) 2.15 km/h
WHEEL RELEASE MECHANISM	:	mechanical
START	:	recoil
SERVICE BRAKE	:	on wheel axle
ROTOR BRAKE	:	on rotor drive
HANDLEBARS	:	Height and side-adjustable handlebars
TYRES	:	TRACTOR 16x6.50-8
SIZE L x W x H (mm)	:	1780 x 850 x 1040 mm
WEIGHT (kg)	:	150

ACOUSTIC PRESSURE, measured according to EN 12733 : 89 dBA
ACOUSTIC POWER, measured according to EN 12733 : LWA 98 dBA

HANDLEBAR VIBRATION (EN 12 733) AW = 5.1 m/sec_

Environmental conditions

Unless otherwise stated at the time of ordering it is understood that the machine is to work normally in the environmental conditions covered by the following points. Environmental conditions other than those described may cause mechanical breakage resulting in the creation of dangerous situations for persons.

ALTITUDE

The altitude of the place in which the machine is to be used must not exceed 1500 m above sea level.

TEMPERATURE

Minimum ambient temperature: -5°C

Maximum ambient temperature: +50°C

ATMOSPHERIC CONDITIONS

The electrical equipment will function correctly in atmospheric conditions with a relative humidity up to 50% at a temperature of 40°C and at 90% with a temperature up to 20°C (without condensate).

ATMOSPHERE WITH RISK OF EXPLOSION AND/OR FIRE

The standard machine herein described is not designed to work in explosive atmospheres or in those with risk of fire.

4. LIFTING AND TRANSPORTATION

All material is carefully checked by the manufacturer before shipping. The flail mower is delivered in a wooden crate or cardboard box with the front support with wheels disassembled.

Upon receipt of the machine make sure that it has not been damaged during transit and that the packaging has not been tampered or any parts removed. Report any damage or missing parts immediately to the driver and the manufacturer with photographic documentation.

After assembling the front support with wheels and the safety bar as per the instructions given in paragraph 7 of this manual, the machine may be moved on its own wheels.

The manufacturer is not liable for any damage caused by transportation of the machine after its delivery.

WARNING

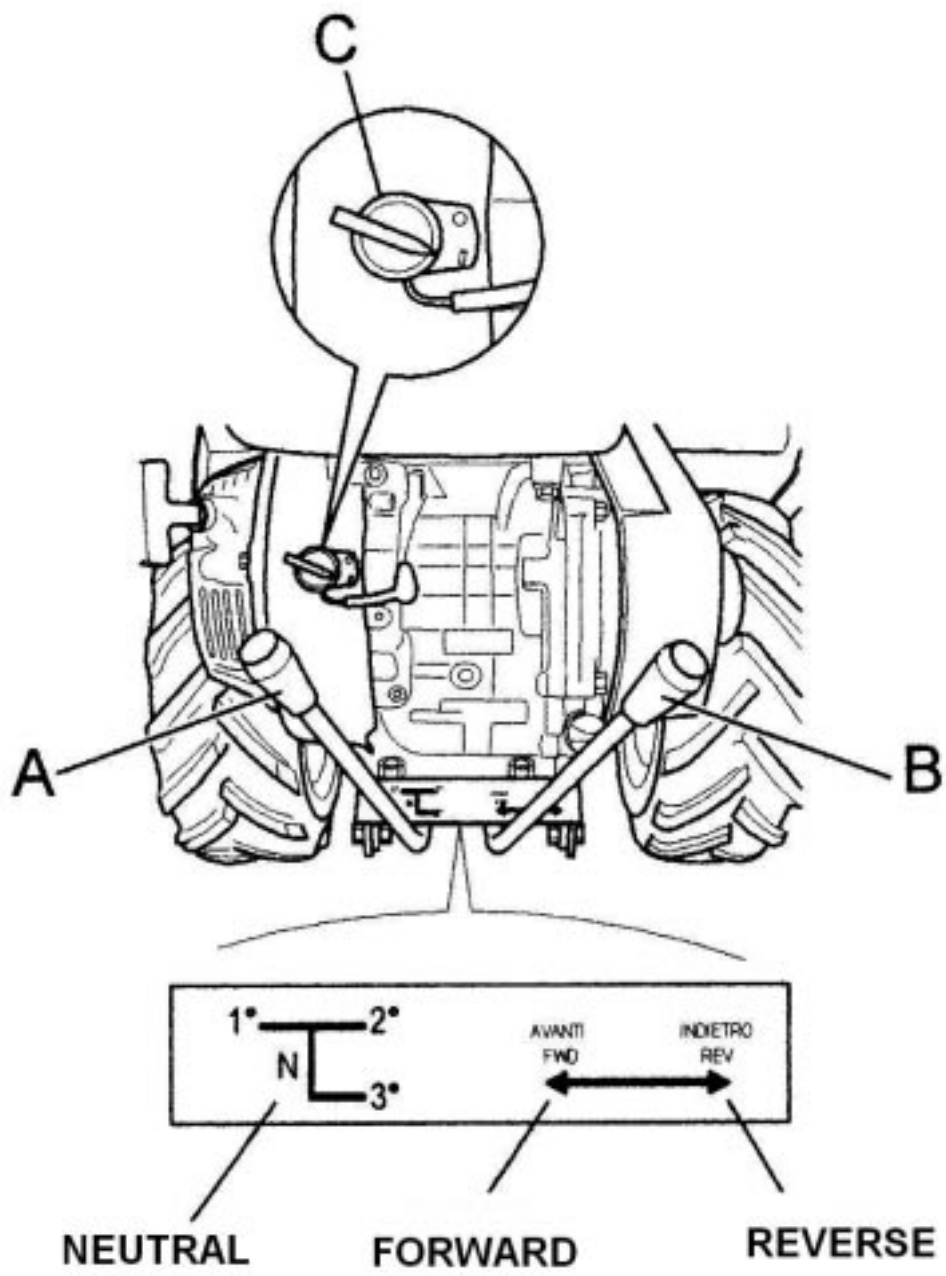
Extreme care must be taken during handling to prevent overturning. Avoid steep gradients to prevent loss of control.

Make sure that there are no persons present within the danger area.

5. MAIN PARTS OF THE MACHINE

The machine consists of the following main parts

- A - Forward clutch control lever
- B - Accelerator control lever
- C - Emergency brake control lever
- D - Flail rotor clutch control lever
- E - Right wheel release lever
- E1 - Left wheel release lever
- F - Engine
- H - Front guard
- I - Cutting height adjustment lever
- L - Handlebar height adjustment lever
- M - On/off switch (1/0)
- N - Speed selector lever
- O - Gear lever



6. CONTROLS AND ADJUSTMENTS

A) FORWARD CLUTCH CONTROL LEVER

This lever only has two positions: engage and disengage. Lowering the lever engages the clutch and releasing it disengages the clutch. The service brake is connected to this lever. The brake operates automatically when the clutch is disengaged.

B) ACCELERATOR CONTROL LEVER

This is used to adjust the number of engine revolutions according to the operations to be carried out. Hence at switch on the lever will be positioned on the minimum setting whilst during work operations it will be positioned as required by use.

C) EMERGENCY BRAKE LEVER

This engages the machine's emergency brake should the automatic brake connected to the forward clutch lever (Fig 1 Ref. A) fail.

WARNING: make sure that the emergency brake lever (Fig.1 Ref C) is not engaged when operating the forward clutch lever (Fig. 1 Ref . A).

D) FLAIL ROTOR CLUTCH CONTROL LEVER

This is used to engage and disengage rotary movement of the flail holder rotor. Lowering the lever engages the clutch and releasing it disengages the clutch. The flail brake is connected to this lever, so the brake operates automatically when the lever is released and the rotor stops within a few seconds.

WARNING

The flail rotor rotates at high speed if the engine is running and the flail clutch is engaged, regardless of the position of the forward clutch.

E and E1) RIGHT AND LEFT WHEEL RELEASE LEVERS

These make directional gear changes easier during forward movement or manoeuvring of the machine.

WARNING: never use the release levers instead of the forward clutch control lever since release of the two wheel release levers at the same time automatically disengages the service brake, thus overriding its safety function. This precaution must be observed particularly when working on steep banks.

G) FRONT WHEELS

These are the front support for the machine and they are involved in cutting height adjustment.

H) FRONT GUARD

The front guard (Fig. 1, ref. H) opens or closes automatically according to the amount of grass to be cut. Use of the machine with the guard left open is strictly prohibited. This may cause the outward projection of objects.

The guard may only be set in the open position during flail replacement operations with the machine switched off.

I) CUTTING HEIGHT ADJUSTMENT LEVER

This lever serves to adjust the cutting height. Warning: if the cutting height is set too low the following undesirable consequences may occur:

- foreign objects such as stones, etc., may be thrown outwards
- dirt and mud may accumulate inside the rotor guard, thus impeding regular discharge of cut grass.
- premature flail wear and possible breakage of the same.

L) HANDLEBAR ADJUSTMENT LEVER

The handlebars can be adjusted both vertically and laterally to suit the user and the working conditions. Set the handlebars at user hip height.

M) ON SWITCH

Two-position switch:

(1) for starting the engine

(0 for switching off the engine

N) SPEED SELECTOR LEVER

This lever is used to select the forward speed of the machine.

The numbered positions indicate the speed settings (1st - 2nd - 3rd) and the letter N indicates the neutral gear.

WARNING: if the speed selector lever (Fig. 2 Ref. N) is on the 3rd speed setting the gear lever (Fig. 2 Ref. O) cannot be set in reverse.

O) GEAR LEVER

This lever is used to select the advance of the machine (forward, neutral, reverse). Used together with the speed selector lever (Fig.2 Ref. N) it gives 3 forward gears and 2 reverse gears.

WARNING: if the gear lever (Fig. 2 Ref. O) is set in reverse the speed selector lever (Fig. 2 Ref. N) cannot be set in the 3rd speed.

WARNING: before operating the gear lever (Fig. 2 Ref O) it is advisable to set the speed selector lever (Fig. 2 Ref N) in neutral (N The required gear should only be selected after this operation.

WARNING

Be sure to set the lever positions correctly (Fig. 2 pos N and O), making sure that the levers are correctly engaged; if they are not engage the forward clutch momentarily (Fig. 1 Pos. A) so that the speed setting engages correctly.

The above operation may prove particularly useful during the machine's first working hours.

7. ASSEMBLY INSTRUCTIONS FOR THE HANDLEBARS AND FRONT SUPPORT WITH WHEELS

The flail mower is delivered with the front support with wheels disassembled. Remove the cardboard packaging or crate (to be disposed of in an appropriate manner, in accordance with current regulations in force).

To assemble, proceed as follows :

- Position the front support with front wheels and connect the height adjustment piece (Fig. 3 ref. B) using the screw and washer provided. Fix it to both sides of the bonnet as well using the screws, washers and spacers provided, as shown in Fig. 3 ref. A.
- Fix the safety bar (Fig.3 ref. C) to the special holes on the two front sides of the wheel support using the screws, washers and nuts provided.

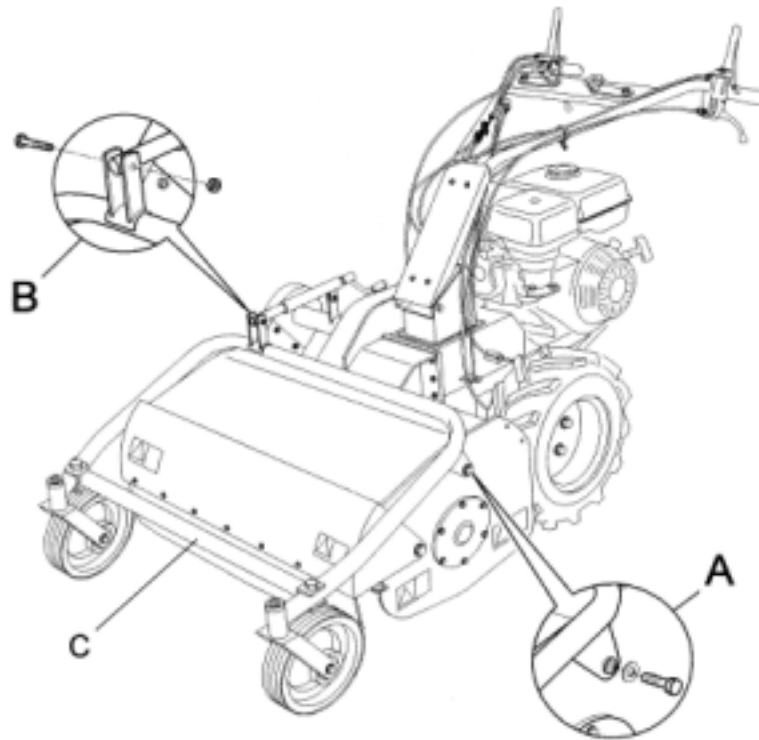


Fig. 3

Before switching on ensure that the machine has been fully assembled correctly.

8. SAFETY INFORMATION

Before using the flail mower it is essential that the operator has understood the warnings, do's and don'ts and precautionary measures given in this manual and in the engine manual: the prevention of injury to the operator, third parties, animals or objects directly depends on observance of these instructions.

A) GENERAL INSTRUCTIONS

- Use of the flail mower for purposes other than those envisaged is strictly prohibited.
- Climbing aboard and/or riding on the flail mower is strictly prohibited.
- Tampering with the safety systems and guards is strictly prohibited.
- Modifications to devices/components not envisaged by the manufacturer are strictly prohibited.
- The electrical parts of the engine must be protected at all times.

B) TRAINING

- Read the Operator's Manual and the Engine Manual before using the machine.
- Use of the machine by minors under the age of 16 years or by persons without the necessary psychological and physical capabilities is forbidden.
- Do not use the machine near other persons or within enclosed areas.
- The placing of hands, other parts of the body and clothing in the moving parts of the machine is prohibited.
- It is forbidden to approach the moving parts.
- Before carrying out any inspection or servicing operations make sure that the engine has been switched off and the spark plug wire removed.

C) PREPARATION

- Make sure that the working area around the machine is free of obstacles and has sufficient lighting.
- Before switching on the engine make sure there are no persons, animals or vehicles in the vicinity.
- Before switching on the engine make sure that both engagement levers (forward clutch control lever - Fig. 1, ref. A and flail clutch control lever - Fig. 1, ref. D) are in the disengaged position (released) ; the service brake will be on automatically; then place the gear lever in neutral (see Fig. 2, ref. N)
- Before switching on the machine make sure that the screws, fixing elements and protection devices are in place and that the affixed notices are legible.
- Then: Make sure that the wheel fixing bolts have been tightened fully.
- Secure all flail nuts and fixing bolts to prevent their loss during work operations. Replace any old or worn flails.
- The guard in front of the flails (Fig. 1, ref. H) must always be closed while the machine is in use.
- When switching on the engine check the position of the various control levers (see the section on "Controls and adjustments").

- Supervise the clothing of personnel operating the machine: a long-sleeved jacket with close-fitting cuffs, long, close-fitting trousers, heavy-duty footwear, and a protective cap or helmet should be worn. Avoid wearing loose-tailed clothing, unbuttoned jackets or torn, undone or partially zipped up items to prevent them from being caught up in the moving parts.
- Safety goggles and ear protection devices must be worn. Safety gloves must also be worn during machine operation and maintenance.
- Do not switch on and operate the flail mower in enclosed areas since the engine gives off carbon monoxide fumes which are colourless, odourless, tasteless and extremely dangerous.
- Take care when handling fuel. Fuel is highly flammable and its vapours explosive :
 - Only use an approved container
 - Take care not to remove fuel caps or top up the tank with the engine running.
 - Allow the engine to cool before proceeding with fuel-filling operations.
 - Do not smoke during this operation.
 - Never fill the machine with fuel in an indoor ambient
 - It is advisable to use a wide funnel to prevent spillage of fuel on the engine and on other surfaces of the flail mower
 - If any fuel is spilled do not attempt to switch on the engine; simply move the machine away from the area of spillage before switching on.
 - After filling up with fuel reposition and screw the fuel tank cap right down.
- Do not rest the flail mower or the fuel container in indoor environments with naked flames

d) **WORKING USE**

- When working keep everyone at a minimum distance of 10 metres from the machine.
- Keep the engine well ventilated and clog-free (materials and other residue) to prevent damage to the engine and risk of fire. **Clean the cooling fan and fins regularly**. Clean the air filter at the same time as well.
- Drive smoothly, avoiding brusque starts, braking and turns.
- Take care not to touch the silencer when hot.
- When reversing make sure there are no children or animals around. Take care not to get caught up in the moving parts of the machine.
- If a slipping belt causes abnormal noise, smells or overheating, switch off the engine immediately and check the machine to prevent the outbreak of fire and damage to the transmission.
- The rotating flails are extremely dangerous. Keep away from the rotor guard when the flails are in motion. Do not help the grass into the housing using hands or feet and do not allow anyone to stand either in front of the machine or in its direction of travel.

WARNING. During work operations the grass is shredded and expelled by the machine. However, if the grass is damp it tends to build up inside the flail housing, thus leading to the incorrect feeding of the grass to be cut. The result is that even on short grass the engine may tend to cut out. Remove the build-up of grass inside the housing (with the engine switched off) using a stick of wood, or wait until the grass dries out before resuming cutting. If during work operations the engine tends to stop due to overloading, either a slower gear must be used or the cutting height must be increased, or else only part of the machine working width must be used.

- When working in a stony or obstacle-riddled area try to remove as many objects as possible before commencing cutting. Then work at a greater cutting height than usual.

WARNING

Stones and other objects may be thrown outwards in direction of the operator or of other persons in the vicinity.

Keep at a safe distance from persons, animals and objects.

- If the cutting mechanism accidentally comes into contact with an object (stump or stone), switch off the engine and carry out the following operations:
 - Inspect the damage
 - Do not attempt to repair it if unskilled to do so
 - Check that no parts have come loose
- Do not use the machine if it does not work properly or is broken: seek authorized service.
- It is strictly prohibited to leave the flail mower running whilst unsupervised.
- It is strictly prohibited to transport the machine with the engine running. When loading the machine onto a vehicle, the inclination of the ramps must not exceed 15°.

WARNING!

EXERCISE CAUTION WITH GRADIENTS . Danger of machine overturning.

- Given its outdoor use, it is advisable not to use the flail mower when it is raining.
- The area next to the engine exhaust may reach a high temperature.

WARNING!

Danger of burns.

- Do not go near water fountains or precipices and do not cross narrow bridges during work operations to prevent the risk of falling.
- Do not work on steep banks with gradients in excess of 10°.
- Take special care on steep banks; avoid working upstream of the machine so as not to run the risk of slipping under it, particularly when the ground is wet.
- Avoid working on the shoulder, between flat ground and a steep bank. The machine may skid or slip.
- In the instance of difficulty or emergency stop simply release the forward clutch control and flail rotor levers.
- Work on flat ground for the utmost safety.

E)AFTER USE.

- Before moving away from the machine, place the gear lever in neutral (see figure 2, ref.N) and switch off the engine by moving the switch (Fig.2,ref.M) to the 0 position.
- For greater safety shut off the feed cock (Fig. 4).

9.TRANSPORTATION OF THE MACHINE

LOADING AND UNLOADING FROM A VEHICLE

- For transportation it is preferable to use a vehicle with an open bed.
- Choose firm, flat ground.
- Switch off the vehicle's ignition, put into reverse gear, pull on the hand brake and block the tyres with chocks to prevent accidental movement of the vehicle.

WARNING

Raise the flail mower cutting unit to maximum height to prevent danger of its catching the ramp edges

- Do not stand in front of the machine
- Firmly hook the loading ramps onto the vehicle bed.
Use stable load ramps with a non-slip surface strong enough to take the weight of the machine.
The inclination of the ramps must not exceed 15°.
Recommended length : at least 3¹/₂ times the vehicle bed's height from the ground.
Recommended width : to be chosen according to the tyre width of the machine
- Proceed with the loading of the machine, manoeuvring it carefully. Set the accelerator lever at minimum (Fig. 1, ref. B) and the speed lever (fig. 2, ref. N) to the 1st gear setting
- Using the lever as shown in figure 2, ref. O, engage the forward gear for loading, or the reverse gear for unloading.
- During loading/unloading operations on the ramps avoid operating the flail clutch (Fig. 1, ref. D), the gear lever (Fig. 2, ref. O) and the right and left wheel release levers (fig. 1, ref. E and E1) because such actions may prove extremely dangerous.
- Line the front wheels up with the centre of the loading ramps.
- Take care when the machine passes from the loading ramps to the vehicle bed, because a shift in balance occurs.
- Once loaded, turn off the engine using the relative switch (Fig. 2, ref.M), make sure that the service brake has automatically come into operation upon release of the forward clutch control levers (fig. 1, ref. A), block the machine wheels using chocks and firmly tie the machine to the vehicle.

10. DESCRIPTION OF THE SAFETY AND GUARD SYSTEMS

WARNING

The safety devices must never be tampered with. It is necessary to understand how they work and safeguard their efficiency and correct operation. In the instance of doubt, problems or malfunction contact your dealer.

FORWARD CONTROL AND FLAIL MOVEMENT LEVERS

When released both of these levers instantly disengage the transmission connected to them, thus automatically engaging their respective brakes, hence the machine service brake in the first case and flail rotor rotation in the second. In this way they act as safety devices.

In the instance of difficulty or sudden emergency, the quick release of these levers will return them to their standard position (raised).

FRONT GUARD

The front guard (Fig. 1, ref. H) opens or closes automatically according to the amount of grass to be cut. Use of the machine with the guard left open is strictly prohibited. This may cause the outward projection of objects.

The guard may only be set in the open position during flail replacement operations with the machine switched off.

11. OPERATIONS TO BE CARRIED OUT BEFORE SWITCHING ON

Position the flail mower outdoors on sufficiently firm, flat soil. Read the instructions provided by the engine manufacturer in the relative manual and follow them carefully to prevent situations arising which may endanger either persons or the machine.

Then check:

- the state of the flails by inspecting them;
- that all the screws are tightened, particularly those securing the flails;
- that the guards and safety devices are securely tightened.
- Before switching on the flail mower make sure that there are no persons in the vicinity.

During operation do not allow persons near the machine, especially children. The operator is responsible for any harm done persons in the working area of the machine.

Oil recommendations

Before switching on the engine check the oil level and top up, if necessary, while keeping it in a horizontal position. Do not overfill.

Use of a high-grade detergent oil is recommended (refer to the enclosed engine manual).

Fuel recommendations

Use of fresh, clean lead-free petrol is advised.

WARNING. IT IS ADVISABLE TO CONSULT THE ENGINE MANUAL BEFORE SWITCHING ON THE MACHINE.

12. STARTING AND DRIVING THE FLAIL MOWER

The machine can be switched on once all the aforementioned preliminary operations have been carried out.

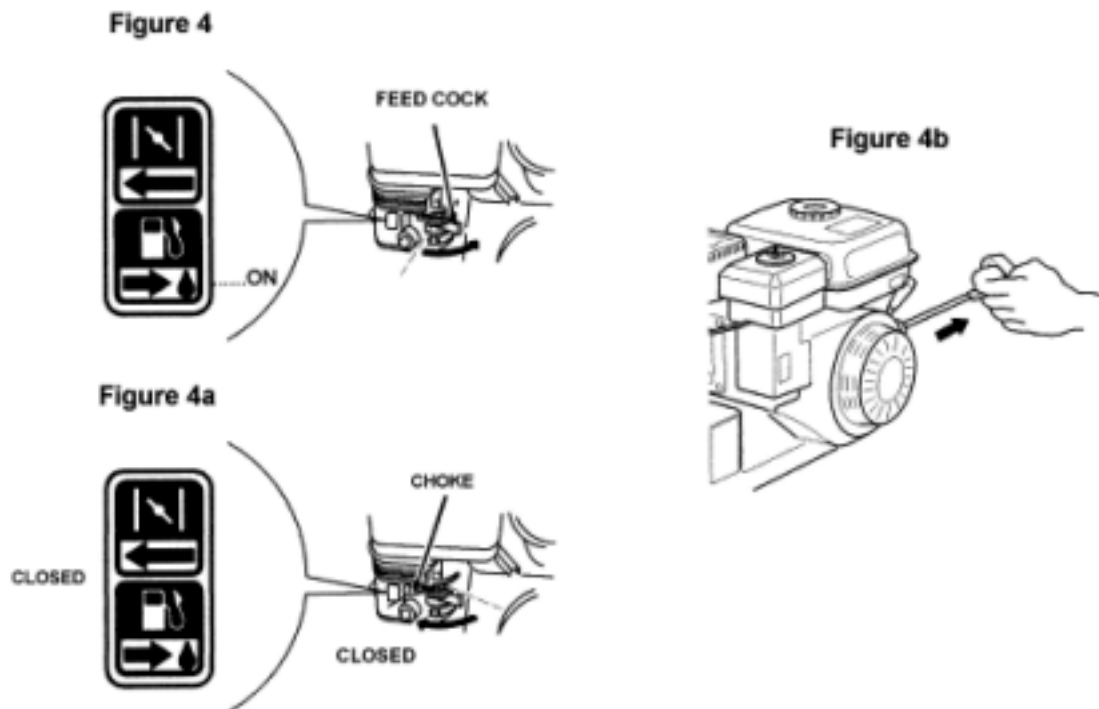
Place the feed cock in the OPEN position (direction shown by the arrow) (fig. 4)

Bring the choke to the CLOSED position for a cold start (direction shown by the arrow, Fig. 4a)

Set the accelerator lever at the minimum position.

Grip the engine pull lead handle (fig. 4b) and pull gently until you feel the "bite", then pull on the lead sharply to overcome the pressure, prevent kickback and switch on the engine. Repeat the procedure, if necessary, with the accelerator lever in INTERMEDIATE position. Once the engine is running, set the accelerator in the MINIMUM position and gently return the choke to the OPEN position (Fig. 4a)

Cleaning of the machine is recommended after use (see the section "Cleaning the machine").



DRIVING THE MACHINE

WARNING. When using the machine for the first time it is advisable to get the feel of it by executing manoeuvres on flat ground free of foreign objects. Cut in a straight line at low speed, slightly overlapping the section cut previously.

After switching on the engine following the instructions given in the previous paragraph:

1. move the speed selector lever (Figure 2 , ref. N) to the 1st gear setting, ensuring that the lever is engaged correctly.
2. then move the gear lever (fig. 2, ref. O) to the FORWARD position.

Warning. If the gear is not properly engaged it may disengage, giving rise to a potentially dangerous situation. If the gear engages with difficulty, partially engage the clutch for an instant before trying to engage the gear again. For safety reasons it is advisable to start work using the lowest gear, gradually working up to a higher gear if compatible with work conditions.

3. Engage the flail rotor clutch control lever (Fig. 1, ref.D) after accelerating a little.

Warning.

Select a suitable cutting height to prevent the flails from striking foreign objects.

4. To move the machine, accelerate and then engage the forward clutch using the relative lever (Fig. 1, ref. A).
5. To select a different position and/or speed gear the forward clutch control must first be disengaged by releasing its lever (Fig. 1, ref. A). Then select the desired FORWARD or REVERSE position (FWD – REV , in fig. 2) using the gear lever (Fig. 2, ref. O), and the required speed using the speed selector lever (Fig. 2, ref. N). Then re-engage the forward clutch control lever (Fig. 1, ref. A) to set the machine in motion again.
6. To stop the flails release the relative lever (Fig. 1 ref. D); the flail rotor brake will function automatically.
7. To stop the machine, release the relative lever (Fig. 1 ref. A); the service brake will function automatically.
Then switch off the engine by moving the switch to the position (O) as shown in figure 2, ref. M).
8. To move the machine with the engine switched off, disengage both wheel locks using the levers as shown in figure 1, ref. E and E1.
Warning: to use the wheel release mechanism consult the section “Main parts of the machine”, refs. E and E1.

13. CUTTING TIPS

- 1) Before commencing cutting operations, read the safety instructions given in the previous sections.
- 2) Before engaging flail movement using the relative lever (figure 1, ref. D) the guard (fig. 1, ref. H) must be fully lowered to prevent the outward projection of objects.
- 3) At first the setting of a relatively high cutting height is recommended (using the relative lever in figure 1, ref. I), lowering it gradually according to working conditions.
- 4) Engage the flail clutch (Fig. 1, ref. D) only after having carried out the machine switch-on and gear engagement operations and selected the required speed (see " SWITCHING ON" section)
- 5) Before engaging the flail clutch (Fig. 1, ref. D), gradually move the accelerator (Fig. 1, ref. B) until the required speed is reached.
- 6) Engage the flail clutch (Fig. 1, ref. D) gradually. Overly brusque flail clutch engagement may stall the engine.

WARNING. Take great care because the flails rotate at very high speed.

- 7) Maintaining flail rotation while in reverse gear is not advisable. In fact, although the machine is able to work in reverse gear, the risk of the outward projection of objects is increased considerably. The risk of the operator falling also increases considerably.

14. CHECKS

- Adjust the belt and cable control tension after the first few working hours to compensate initial loosening.
- Briefly operate all the machine's components to detect any abnormal noises or overheating.
- During the initial running in period avoid heavy-duty usage to encourage proper settling of the mechanical parts.
- Never neglect maintenance operations after work and carry out all prescribed checks regularly.

A) TYRE PRESSURE

Regularly check the tyre pressure. If both two tyres are not inflated to average pressure the machine will tend to travel sideways during operation.

B) CABLE CONTROL ADJUSTMENT

To adjust the cables place the machine on flat ground, switch off the engine and disconnect the wire from the spark plug.

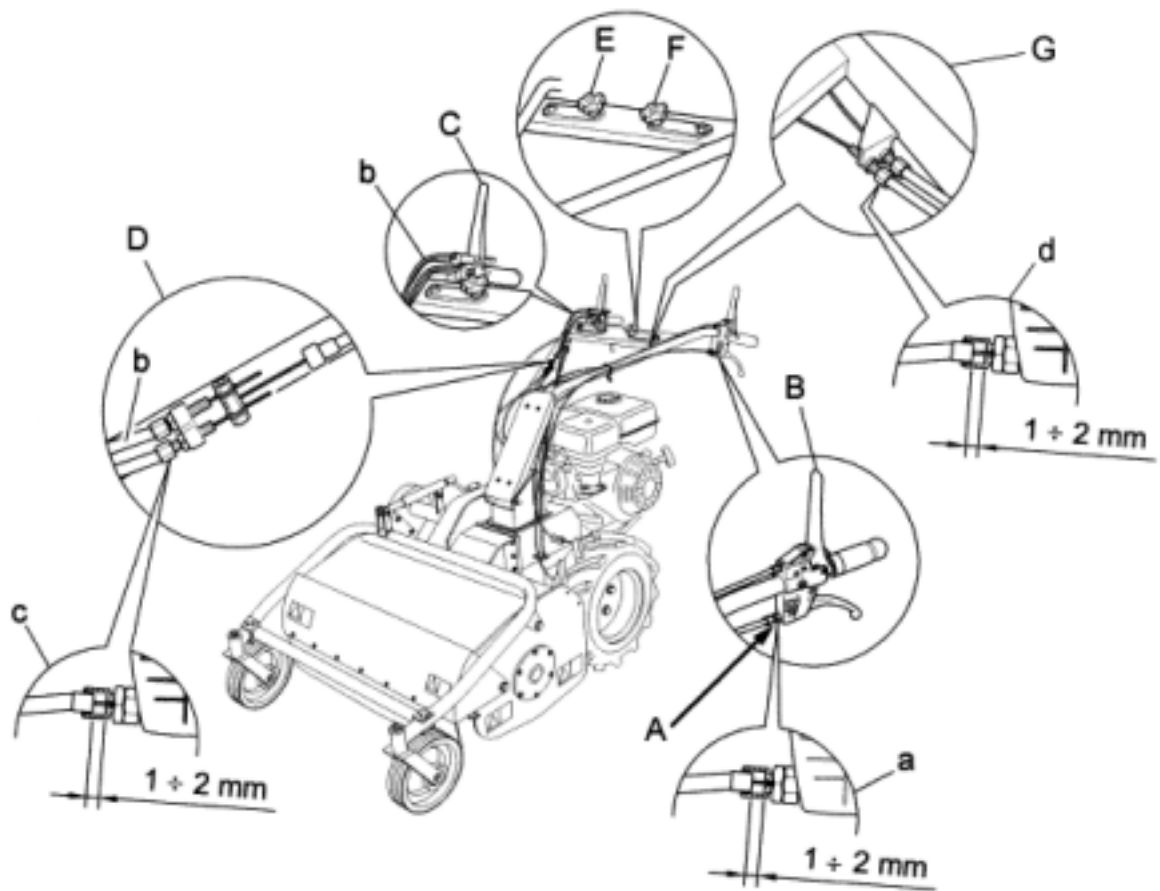


Fig. 5

B1) RIGHT AND LEFT WHEEL RELEASE CABLES (FIG. 5 REF. A)

Inspect or move the cable sheathing slightly to ensure play of 1-2 mm between the upper part of the cable and the adjustment screw (Fig. 5,. ref. A, point a). If there is none, restore to ideal position using the relative adjustment screw. The above drawing shows the cable of the left lever. Of course, the same operation should also be performed for the right wheel release lever.

B2) FLAIL HOLDER ROTOR CONTROL CABLE (FIG. 5 REF. B)

Make sure that there is no play between the upper end of the cable and the adjustment screw. If there is, or if the cable has stretched, restore to ideal position using the relative adjustment screw.

If adjustment using the relative screw proves ineffective, the belts, and hence the engine mounting, must be adjusted. To perform this operation refer to section 14 C "BELT REPLACEMENT AND ADJUSTMENT" of this manual.

WARNING

After having made the adjustments as described above, check that the flail rotor brake is still working properly, stopping roller movement immediately.

This check can also be performed using the flail holder rotor control lever. In fact, if when lowered a certain resistance is felt immediately, remaining constant to the end of its stroke, it is caused by the fact that the brake cable does not have the necessary play for its operation. Figure 6 shows the optimum working condition. Hence the first part of the lever stroke (broken line) presents a lower resistance compared to that of the second part (solid line).

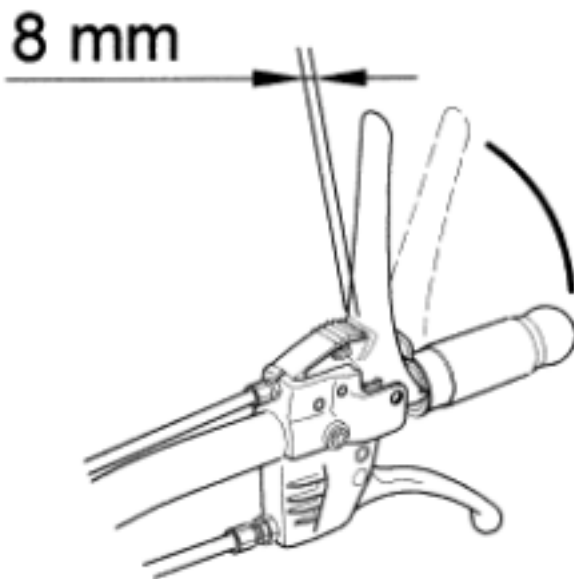


Fig. 6

Should it be necessary to restore it to ideal condition adjust the belts as described in section 14 C "BELT REPLACEMENT AND ADJUSTMENT" of this manual and if this adjustment is insufficient use the adjustment device on the flail rotor brake shown in fig. 7:

B3) FORWARD CONTROL CABLE

(Fig. 5 ref. C point b , and ref. D point b)

Make sure that there is no play between the upper end of the cable and the adjustment screw. If there is, or if the cable has stretched, restore to ideal position using the relative adjustment screw.

If adjustment using the relative screw proves ineffective, the belts, and hence the engine mounting, must be adjusted. To perform this operation refer to section 14 C " BELT REPLACEMENT AND ADJUSTMENT" of this manual.

WARNING

After having made the adjustments as described above, check that the service brake control wire still has a play of approximately 1-2 mm between the end of the wire and its adjustment screw (fig. 5 ref. D, point c). If not, restore this play, otherwise the brake will not perform correctly.

B4) HANDLEBAR HEIGHT AND WIDTH ADJUSTMENT CONTROL CABLES

(Fig. 5 Ref. G point d)

Move the lever (Pos. F Fig. 5) or the cable sheathing (Fig. 5 Ref. G) slightly to visually ensure that there is play of 1-2 mm between the upper part of the cables and the adjustment screws (Fig.5 Ref. G point d).

Should there be none use the relative adjustment screws to achieve the correct amount of play.

WARNING: play of 1-2 mm in both cables is what makes the handlebar position pins fit snugly in their relative seats, thus preventing the phenomena of play.

B5) BRAKE ENGAGEMENT LEVER

Operation of the emergency brake engagement lever (Fig. 5 Ref. E) should stop the machine immediately. Should the machine fail to stop correct the fault using the relative brake cable adjustment screw (Fig. 5 Ref. D point c)

C) BRAKE ADJUSTMENT

To adjust the brake cables place the machine on a flat surface, switch off the engine and disconnect the spark plug wire.

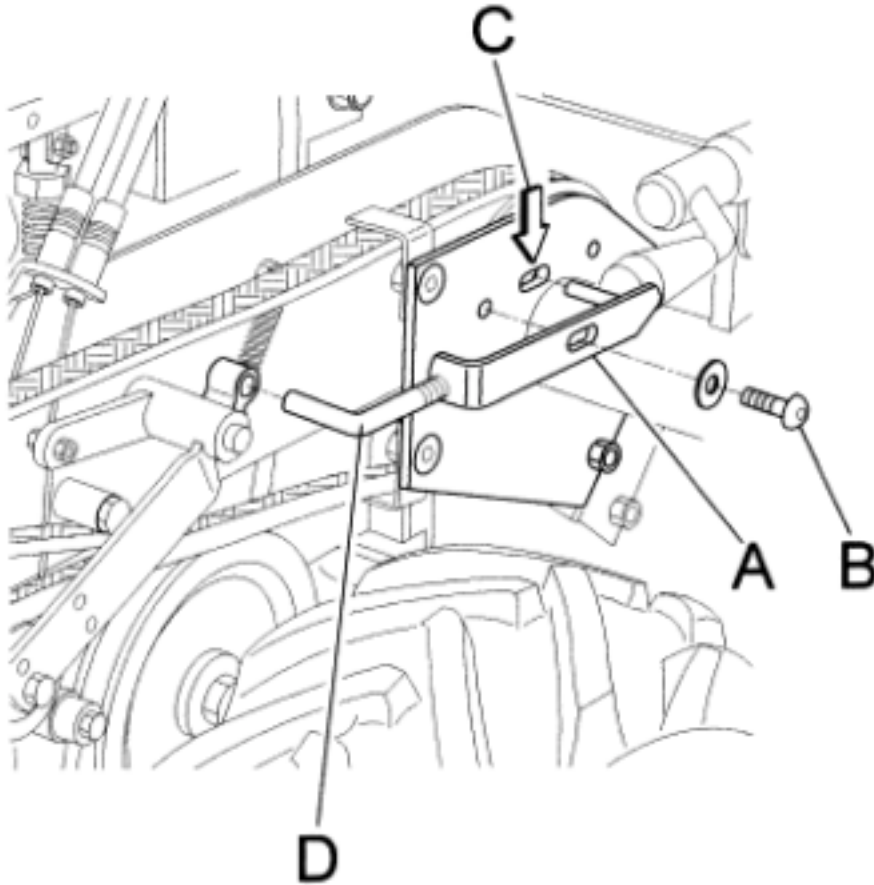


Fig. 7

C1) ROTOR BRAKE

Loosen and remove the screw (ref. B fig. 7)

Remove the brake adjustment device (ref. A fig. 7)

Shorten or lengthen the threaded pin as necessary (ref. D fig. 7) by turning clockwise or anti-clockwise. Refit the brake adjustment device (ref. A fig. 7) in its seat and make sure that the flail rotor control lever performs its safety function correctly.

B3) FORWARD BRAKE

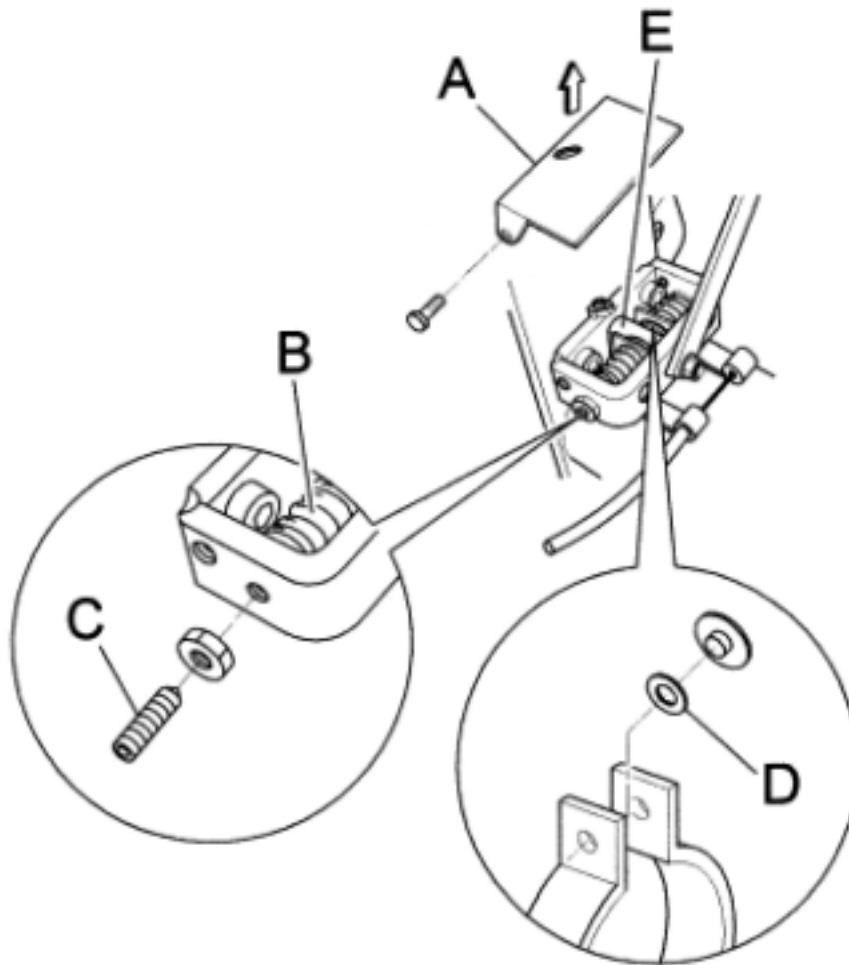
If upon release of the forward control lever, the machine does not stop immediately, the brake needs adjusting.

If this is not successful using the relative adjustment screw, to allow play of approximately 1-2 mm between the wire and its adjustment screw, proceed as follows : - remove the cover (fig.8 ref. A),

-tighten both springs to the same load (fig. 8, ref. B) using the relative dowels (fig. 8, ref. C)

-check that the brake works properly. If the brake still does not work properly, the brake lining may be worn, in which case the shims (fig. 8, ref. D) must be removed so that the eccentric control pin (fig. 8, ref. E) is slightly loose and not locked into position.

Fig. 8



D) BELT REPLACEMENT AND ADJUSTMENT

If a belt breaks or becomes worn it is advisable to change both belts connected to the engine at the same time. The replacement of just one belt alone may give rise to adjustment problems.

Conversely, the blade rotor control belt is completely independent of the others, so for its replacement or adjustment carry out the following:

D1) BLADE ROTOR DRIVE BELT

- remove the plastic guard (fig. 9 ref. C), by unscrewing and taking out the screws shown in figure 9 ref. B
- pull the spring (ref. A fig. 10) off the upper connecting screw (fig. 10 ref. B) , so that the belt tightener (ref. C fig. 10) remains free and lowers automatically.
- slip the belt off by turning the lower pulley in an anti-clockwise direction using your hand (ref. D, fig. 10).
- obviously for assembly the procedure must be reversed, bearing in mind that once the spring is in position the belt is automatically in its ideal adjustment position.

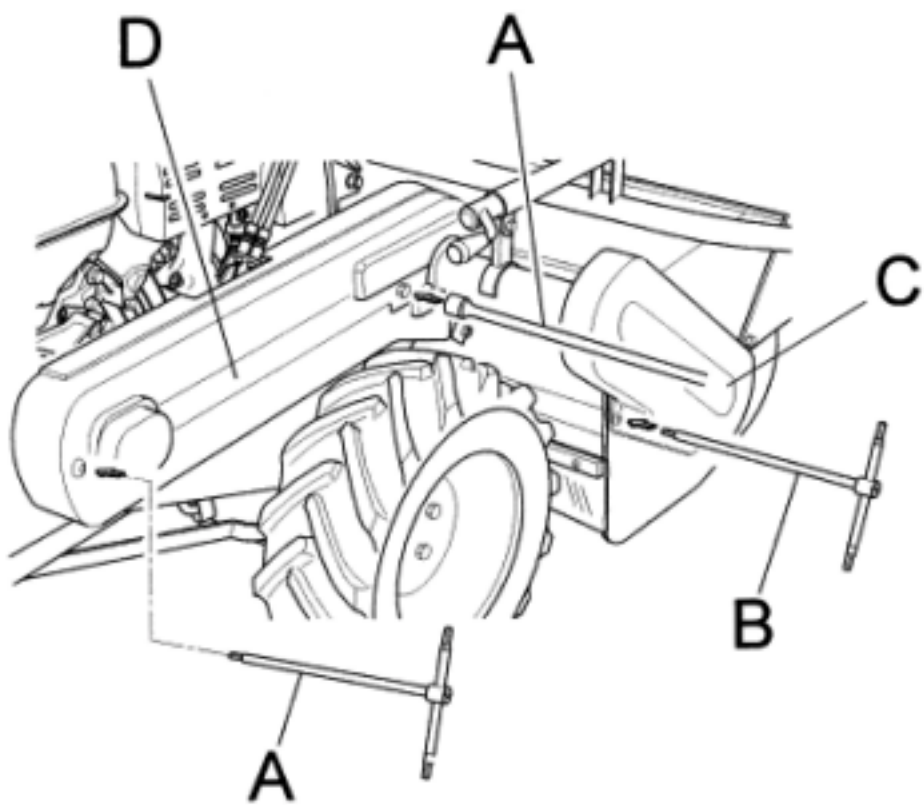


Fig. 9

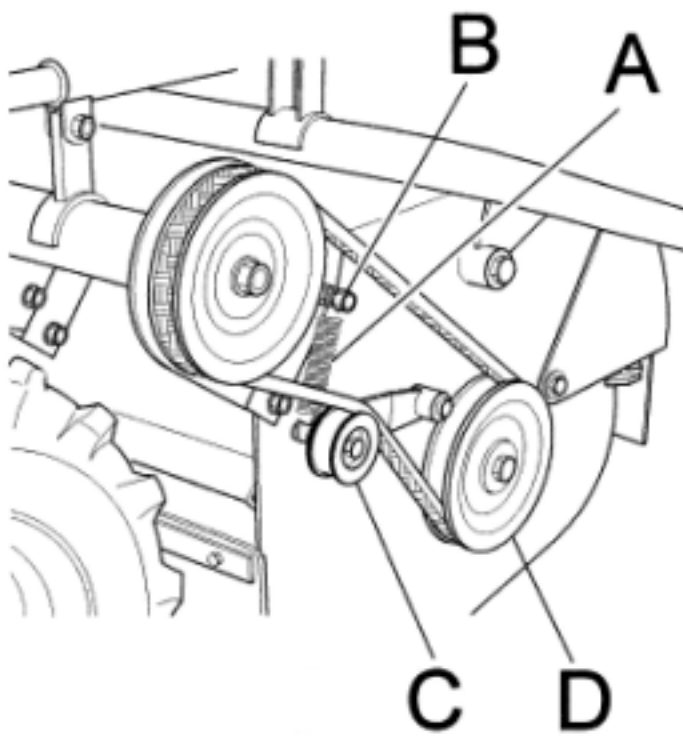


Fig. 10

- To access the transmission belts and rotor brake adjustment device area, remove the plastic guard (fig. 9 ref. D) and unscrew and remove the 4 screws shown in figure 9 ref.A.

D2) FORWARD BELT

Remove the brake adjustment device (Fig.7 Ref. A) by unscrewing the screw (Fig. 7 Ref. B) and slipping off the rotor engagement belt (Fig.12 Ref. A) turning the engine pulley anticlockwise.

Slip off the transmission belt (Fig. 11 Ref. A) from the large pulley side (Fig. 11 Ref. B) and turning the engine pulley anticlockwise (Fig. 11 Ref. C).

Fit on a new belt by slipping it onto the engine pulley (Fig. 11 Ref. C) first, then onto the other (Fig. 11 Ref. B), switch on the engine and make sure that the forward clutch engagement lever (Fig. 1 Ref. A) is released and that in this condition the belt does not work. Should the belt engage move the engine slightly towards the front of the machine by unscrewing the fixing nuts (Fig. 13 Ref. A)

When retightening the nuts after making this adjustment make sure that the two pulleys (Fig. 11 Ref. B, Ref. C) are perfectly aligned.

D3) ROTOR ENGAGEMENT BELT

The rotor engagement belt should only be replaced and adjusted after having first replaced the forward belt(point D2)

Remove the belt (Fig. 12 Ref. A) turning the engine pulley (Fig. 12 Ref. C) anticlockwise. Fit the new belt by slipping it onto the large pulley (Fig. 12 Ref. B) first, then onto the engine pulley (Fig. 12 Ref. C). Then switch on the engine, making sure that the rotor engagement lever (Fig. 1 Ref. D) is released and that in this condition the belt does not work. Should the belt engage remove the pulley support screws (Fig. 14 Ref. A and B) and move the pulley support towards the machine handlebars. Then refit and adjust the rotor brake (Fig. 7 point C).

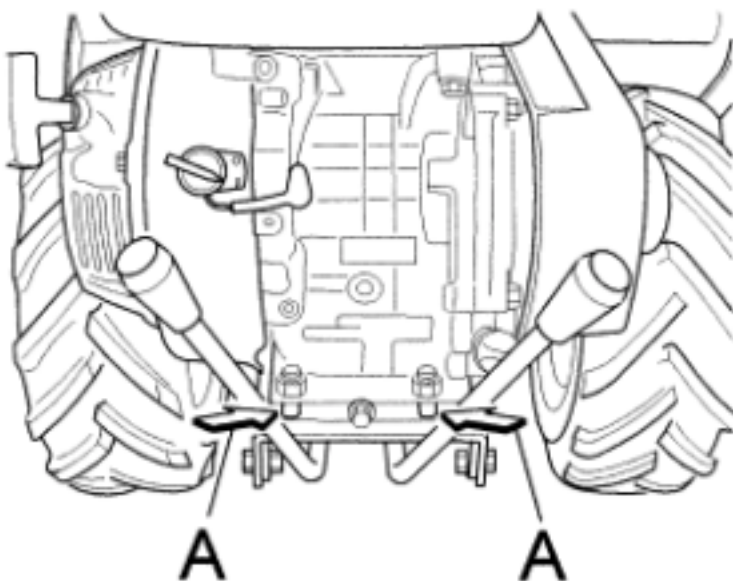


FIG. 11

1. PHASE

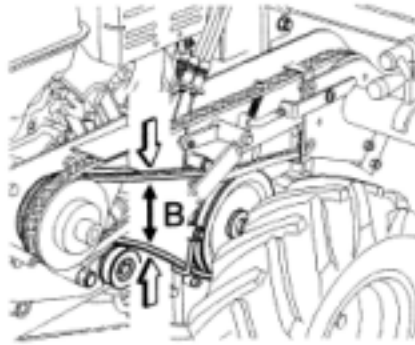


FIG. 12

2. PHASE

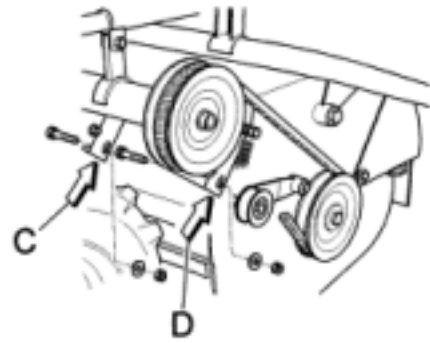
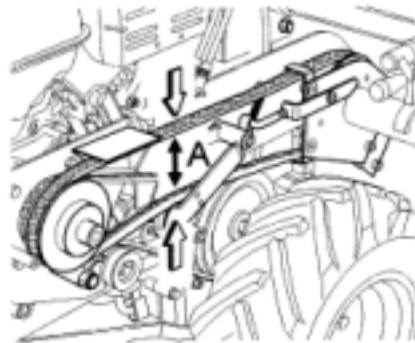


FIG. 13

FIG. 14

E) CHECKING AND REPLACING THE FLAILS

Always check the state of the flails before commencing work. Do not forget to switch the engine off!

Checking and replacement of the flails requires the assistance of another person to hold the handlebars down to tilt up the front part of the machine. The flails will be presented as shown in figure 15.

- During work operations if the flails (Fig. 15, ref. A) strike stones or stumps stop straightaway and make sure that they have not become bent or broken. Damaged flails must be replaced.
- If the flails are very worn, cracked or bent, they make snap and project objects outwards, risking serious accident.
- It requires specific experience and suitable equipment to replace and repair flails.
- Use heavy-duty work gloves to check or replace the flails to avoid risk of injury to hands.
- The flail fixing screws and relative nuts (fig. 15, ref. B) are also subject to wear. Always replace them at the same time as the flails, using bolts and screws of the same strength and type.
- When some of the flails are broken or bent they give rise to excessive vibration at high speed.

- The flails are reversible, so when they become blunt on one side they can be assembled on the other.
- Generally speaking, unless it's a question of only 1 or 2 flails, all the flails should be replaced at the same time to prevent the occurrence of vibration.
- Even the flail rotor holder (fig. 15, ref. C) may cause vibration. If so, it should be replaced.
- The flails wear more quickly on dry, sandy ground. In these conditions they should be replaced more frequently.
- It is advisable to keep spare flails handy.

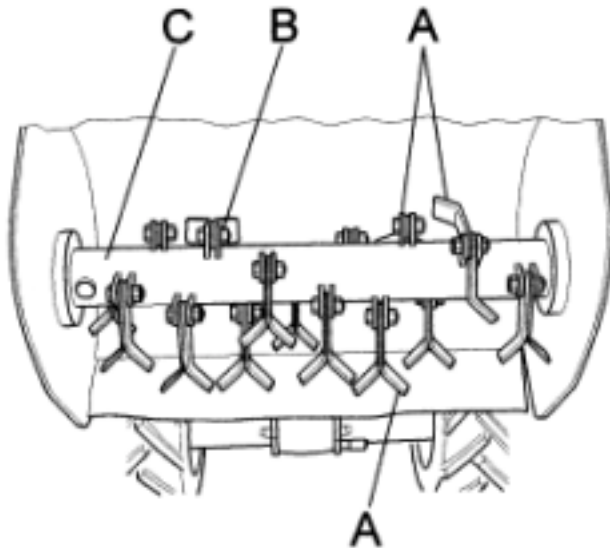


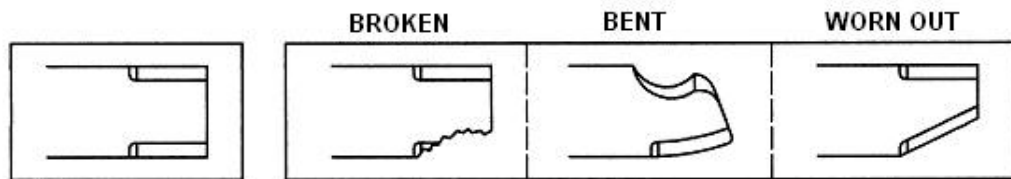
Fig.15

To remove the flails proceed as follows:

1. Switch off the engine and disconnect the spark plug wire
2. Adjust the cutting height to maximum
3. Open the front housing.
4. Check the state of the flails.
5. Check that the flails are not cracked, bent, excessively worn or broken. If they are, either reverse them (turning them 180°) or replace them.

NEW FLAIL

REPLACE FLAIL



F) SHARPENING THE FLAILS

To sharpen the flails proceed as follows:

1. Wear a safety helmet, goggles and heavy-duty work gloves. Work with care.
2. Hold the flail firmly.
3. Do not grind parallel to the cutting edge. Do not grind the cutting edge to razor sharpness; leave a flat edge of 0.4-0.6 mm. If honed to razor sharpness the cutting flail will wear down very quickly.
4. Grind all the flails in the same way so as to maintain rotor balance.
5. When grinding the flail only remove a little material at a time and spray with water to lower the temperature. If the flail overheats during sharpening it will lose temper and become less wear resistant.
6. If the rotor is off balance after the flails have been sharpened the resulting vibrations may damage the machine.

15. MAINTENANCE AND STORAGE

- All operations on the machine must be carried out exclusively by authorized personnel.
- Always switch off the engine when checking, adjusting or servicing the machine.
- Allow the machine to cool down before inspection.
- The belt guard (Fig. 9 refs. D and C) and flail guards (Fig. 1 ref. H) must always be correctly installed and intact. If they become damaged, have them repaired before the machine is used again.
- Make sure that all the guards of rotating and moving parts are in place.
- For greater safety, when replacing the flails replace all the fixing screws and nuts at the same time, as described in section 14, point E.
- Inspect the fuel lines. These should be replaced if damaged or after a maximum of three years, along with the fixing bands. Old lines may leak fuel.
- Check and regularly adjust the forward clutch control, blade clutch control, brakes, accelerator, speed selector lever and gear lever.
- Every 50 hours grease the wheel release devices, removing the centre screw shown in fig. 16 (ref. A). Remove the wheel completely from its hub, grease the exposed part (fig. 16, ref. B) and then remount the wheel.

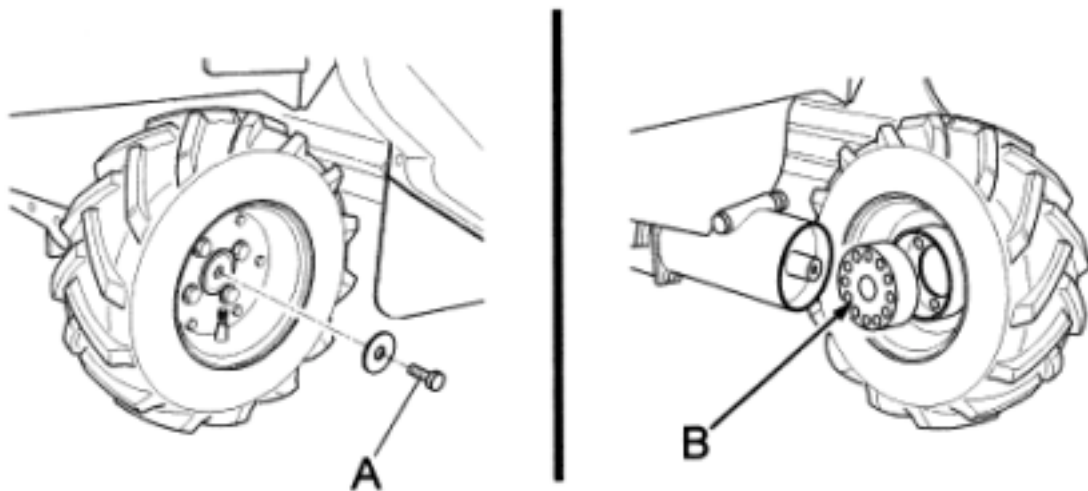


Fig. 16

- Cover the machine with a sheet after the engine and silencer have cooled down.
- Have the flail and service brakes replaced by an authorized workshop if their safety function does not work perfectly.
- It is strictly forbidden to place/leave unattended on the flail mower any potentially dangerous objects which may put the safety of persons or the machine at risk.
- Keep the machine in a good, clean state; do not leave it outside exposed to inclement weather conditions.
- After use store the machine in a place where children have no access. Always allow the machine to cool down before putting it away.
- After use store the machine in a place where fuel vapours cannot reach a naked flame or sparks.
- In the instance of a long period of non-use, drain the fuel tank completely.

Use of the machine does not require specific lighting.
However, the recommended minimum amount of light (e.g. 200 lux) is enough to be able to read the notices on the machine and to operate it without running risks caused by poor light.

G) CHECKING AND REPLACING THE TRANSMISSION OIL

Check the transmission oil level using the relative level cap (Fig. 17 Ref. A). If oil leaks out upon removal of this cap then there is enough of it in the transmission. If not, remove the filling cap shown in fig. 17 ref. A, then top up with SAE 90.

The oil should be replaced after the first 20 hours of use and after this every 100 working hours.

Remove the drainage cap shown in fig. 17 (ref. B) and allow all the oil to run out. After refitting the drainage cap, fill the transmission from the filling cap with SAE 90 transmission oil.

Refit the lid securely to prevent any leakage of oil.

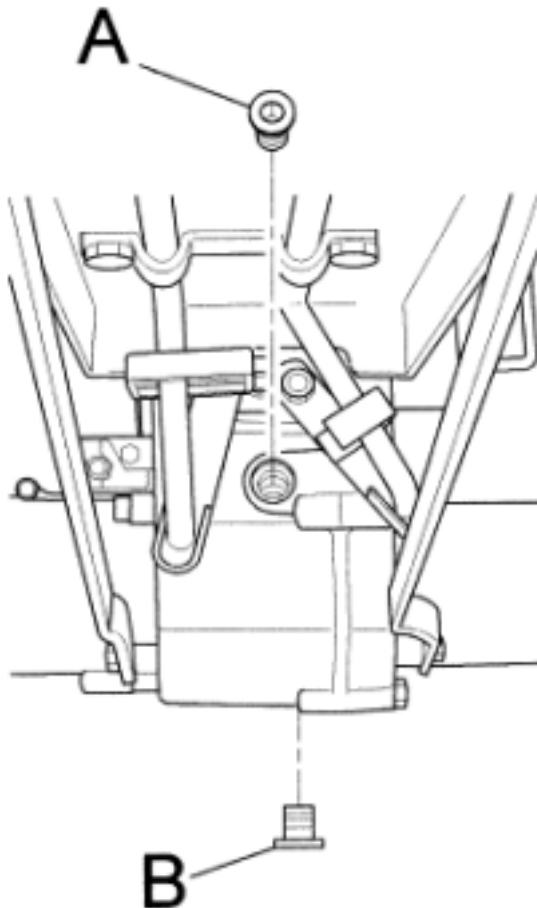


Fig. 17

16. CLEANING THE MACHINE

Proceed in the following order:

- Switch off the engine and disconnect the spark plug wire;
- Clean the engine and the outside of the machine with a cloth soaked in a little oil.
- Clean all parts of the machine, particularly the starting unit, air filter, exhaust and carburetor. It is advisable to follow the instructions given in the engine manual.
- Clean the inside of the belt guard (fig. 9, ref. D) with a blast of compressed air.
- To clean the inside of the flail guard (fig. 1 ref. H), wash with a jet of water straight after use while still damp.
When washing carefully cover and protect the electrical parts of the engine, the carburetor, the air filter and the exhaust from the water to prevent engine problems.
- To clean the flail area a tool should be used (stick of wood).

17. SEASONAL LONG-TERM STORAGE PERIODS

To store the flail mower for prolonged periods of non-use, proceed as follows:

- Park the machine on flat, firm, clean ground.
Oil deposits on the ground where the machine is positioned may cause irreparable damage to the tyres.
- Disconnect the spark plug wire;
- Clean the machine carefully as described in section 16 (Cleaning the machine)
- Make sure that all screws and nuts are fully tightened.
- Retouch with paint any parts which have become exposed during use.
- Store the machine in a clean, dry place.
- Empty the fuel tank, following the instructions given in the engine manual;
- Regularly check the tyre pressure, and adjust if necessary.
- Lubricate all moving parts and have any necessary repairs to the machine carried out.

18. DECOMMISSIONING AND SCRAPPING

After the working life of the flail mower the user must have it dismantled and its components removed as per EEC directives or in accordance with current legislation in force in his country, taking particular care over the dismantling of the following materials of environmental impact:

- plastic parts
- rubber parts
- coated electric wiring
- petrol engine
- metal parts
- toxic substances

- 19. TECHNICAL ASSISTANCE

Routine maintenance must be carried out as per the instructions given in this Manual. For any instances not covered herein and for technical assistance in general contact your dealer referring to the data given on the identification plate affixed to the machine.

The right reference will ensure swift, precise answers.

For swift delivery of spare parts always quote the following information on the order:

- Machine model and serial number
- Part description and quantity required

For assistance concerning the engine it is advisable to contact the service centre authorized by the engine manufacturer (see engine manual supplied)

20. WARRANTY

The flail mower has a 12-month warranty which starts from the day of purchase, (or up to 50 hours' service, if for individual use) or 6 months (or up to 50 hours' service, if for commercial use) excluding the engine, for which the warranty supplied by its manufacturer applies.

The manufacturer will replace free of charge any parts it acknowledges to be faulty. Labour and transportation costs are to be paid by the customer.

For any problems or repair enquiries please contact your dealer. Warranty applications must be forwarded to the manufacturer via the dealer.

Any damage during transit must be reported to the dealer immediately.

As regards any materials not manufactured by us, particularly the engine, the regulations of the respective manufacturers apply. So, any applications for repairs must be forwarded to the specific service centres within those specific areas.

If maintenance work carried out on the machine does not conform to the instructions provided, involving the use of non-original spare parts or without the written authorization of the manufacturer, thus jeopardizing the integrity of the machine or changing its characteristics, the manufacturer will not be liable for the safety of persons or for the faulty operation of the machine.

All unauthorized modifications to the machine invalidate the warranty agreement.

21. CE marking

The plate bearing the CE mark gives the main characteristics and information for the identification of the flail mower.

- Manufacturer's details
- Machine model
- Serial number
- Year of construction
- Capacity in kW
- Weight in kg

The above information must not be altered or modified in any way.

It is up to the user to keep the plate clean, legible and in good condition.

The position of the CE plate on the machine is shown in the figure below:

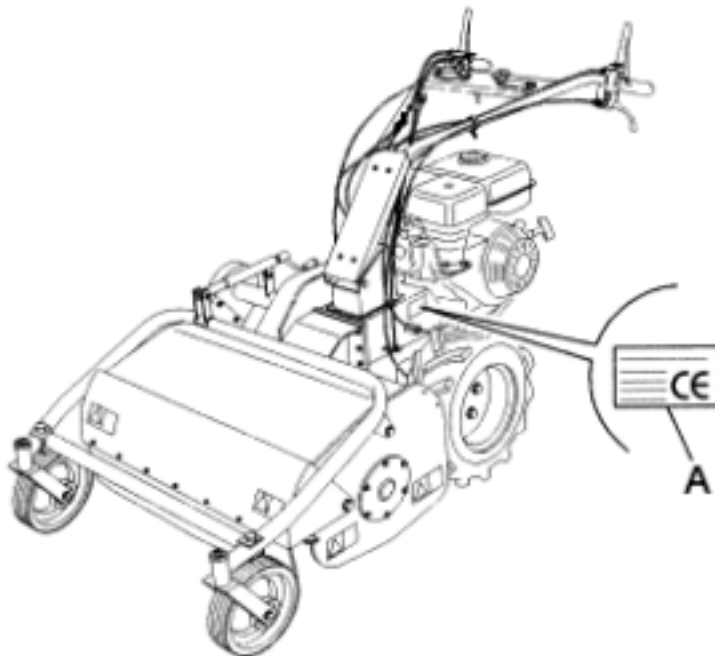


Fig. 18

22. TROUBLESHOOTING

The following table illustrates some problems which may arise during operation.

FAULT	CAUSE	ACTION
Grass ejection insufficient	<ol style="list-style-type: none"> 1. Grass wet 2. Grass too long 3. Cutting height too low 4. Engine speed too low 5. Forward speed too high 6. Build-up of grass inside flail housing 	<ol style="list-style-type: none"> 1. Wait until the grass has dried 2. Go over the grass twice, changing the cutting height 3. Increase the cutting height 4. Accelerate to maximum 5. Decrease forward speed 6. Clean the inside of the flail housing
Machine does not cut the grass completely	<ol style="list-style-type: none"> 1. Forward speed too high 2. Engine speed too low 3. Grass too long 4. Flails worn or broken 5. Build-up of grass inside flail housing 	<ol style="list-style-type: none"> 1. Decrease forward speed 2. Accelerate to maximum 3. Go over the grass twice, changing the cutting height 4. Replace the flails 5. Clean the inside of the flail housing
Machine scalps the ground	<ol style="list-style-type: none"> 1. Cutting height too low 2. Undulating terrain 3. Ground uneven 	<ol style="list-style-type: none"> 1. increase the cutting height 2. change cutting pattern (e.g. direction) 3. increase cutting height
Belt slips	<ol style="list-style-type: none"> 1. belt tension inadequate 2. Build-up of grass inside flail housing 3. Belt worn 	<ol style="list-style-type: none"> 1. Adjust the belt tension 2. Clean the inside of the flail housing 3. Replace belt
Machine vibrates excessively	<ol style="list-style-type: none"> 1. Build-up of grass inside flail housing 2. Belt damaged 3. Flails bent or broken 4. Flail rotor warped 	<ol style="list-style-type: none"> 1. Clean the inside of the flail housing 2. Replace belt 3. Replace flails 4. Replace rotor
Engine overloads during work operations	<ol style="list-style-type: none"> 1. Engine speed too low 2. Flails worn 3. Forward speed too high 4. Snarl or build-up of grass on rotor 5. Grass too long 6. Cutting height too low 	<ol style="list-style-type: none"> 1. Accelerate to maximum 2. Invert or replace flails 3. Decrease forward speed 4. Remove grass from flail rotor 5. Go over the grass twice, changing the cutting height 6. increase the cutting height
Machine tends to run away on steep banks	<ol style="list-style-type: none"> 1. ground too soft 2. operator cutting at right angles to bank 	<ol style="list-style-type: none"> 1. wait until ground dries 2. work in direction of bank
The cutting unit projects objects outwards	<ol style="list-style-type: none"> 1. front guard raised 2. front cover open 3. working in reverse gear 	<ol style="list-style-type: none"> 1. lower the front guard 2. close front cover firmly 3. only work in forward gear

ENGINE

FAULT	CAUSE	MEASURES TO BE TAKEN
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Engine sluggish at switch on	<ol style="list-style-type: none"> 1. accelerator not in start-up position 2. Choke not closed 3. Petrol does not arrive 4. Air bubbles or water inside the petrol lines 5. Thick oil prevents rotation 6. Winding or start mechanism faulty 7. Spark plug in poor condition 	<ol style="list-style-type: none"> 1. move the accelerator to the intermediate position 2. Close the choke when cold. 3. Check the fuel tank and remove any water or sediment. 4. Make sure that the feed cock is open. 5. Check the lines and bands. Repair or replace if damaged 6. Use oil with a viscosity suited to the temperature 7. Replace winding or start mechanism 8. Clean or replace spark plug. Adjust the distance between the electrodes.
Poor power	<ol style="list-style-type: none"> 1. No fuel 2. Air filter blocked 3. Elastic bands worn 	<ol style="list-style-type: none"> 1. refill the tank 2. clean air filter 3. replace elastic bands
Engine stalls	<ol style="list-style-type: none"> 1. no fuel 2. feed cock shut off 	<ol style="list-style-type: none"> 1.refill tank with petrol 2.open feed cock
Exhaust fumes dark	<ol style="list-style-type: none"> 1. low grade fuel 2. too much engine oil 	<ol style="list-style-type: none"> 3. replace with high grade fuel 4. restore engine oil to correct level
Engine emits black smoke and power is poor	<ol style="list-style-type: none"> 1. air filter blocked 2. choke not fully opened 	<ol style="list-style-type: none"> 1. clean air filter 2. open the choke completely
Exhaust fumes bluish	<ol style="list-style-type: none"> 1. too much engine oil 2. Elastic bands worn 	<ol style="list-style-type: none"> 1. restore engine oil to correct level 2. replace elastic bands
Silencer becomes red through overheating	<ol style="list-style-type: none"> 1. Air filter blocked 2. Inside of self-winding starter blocked with grass cuttings 	<ol style="list-style-type: none"> 1. clean air filter 2. clean self-winding starter housing

For any problems not easily resolved or in case of doubt you are advised to contact your dealer.

CE DECLARATION OF CONFORMITY

The undersigned

SOLO Kleinmotoren GmbH
Stuttgarter Str. 41
D-71069 Sindelfingen

declares under its own responsibility that the new machine

type: FLAIL MOWER
model: 526L with GX 270 engine
serial number :

year of construction: 2004

described as follows:

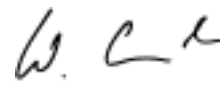
Machine for agricultural use for the cutting of shoots, grass and brushwood

conforms to the Essential Health and Safety Requisites of Directive 98/37/CEE and subsequent amendments.

Applicable standard : EN 12733.

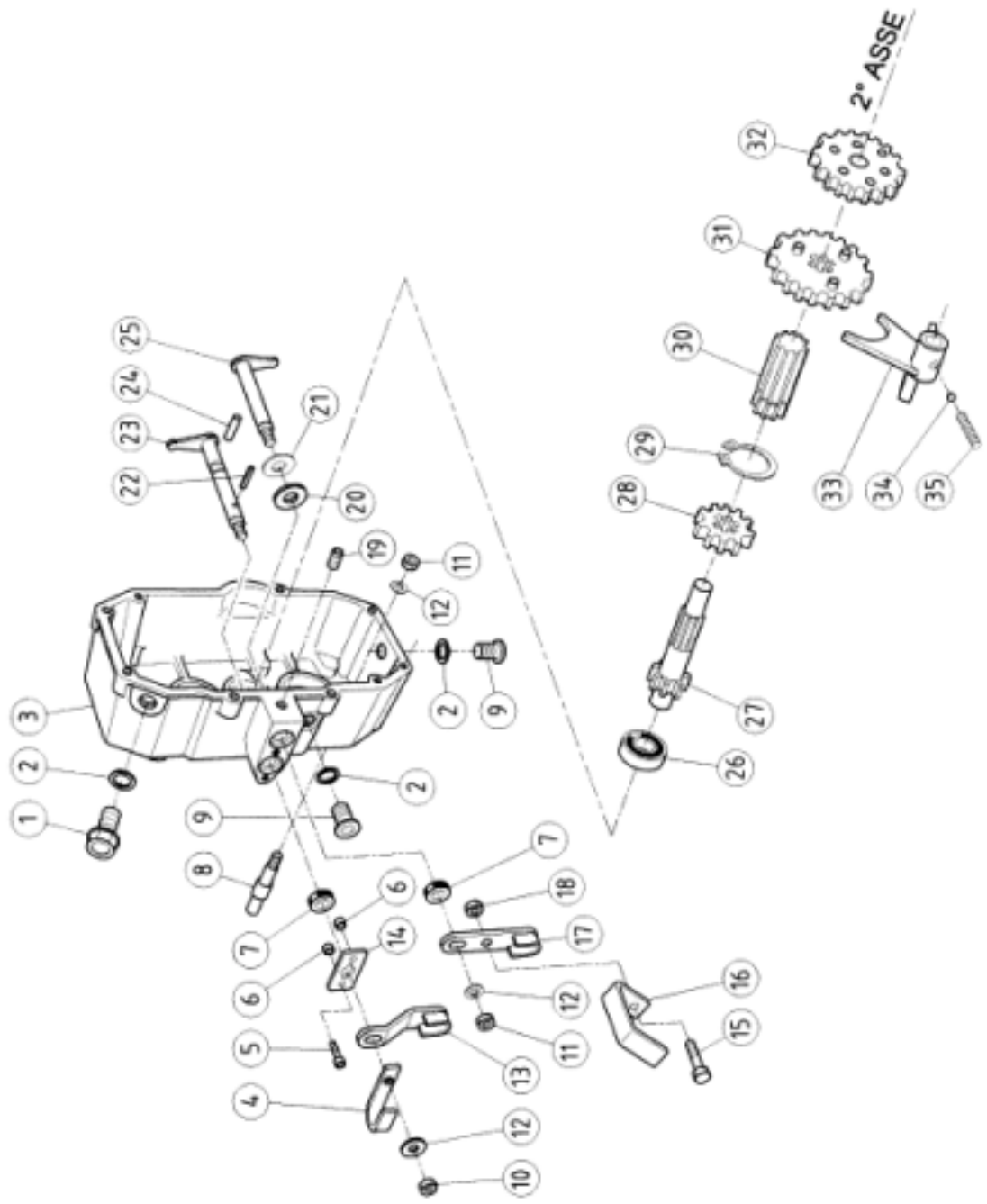
Sindelfingen 23/02/2004

signature: SOLO Kleinmotoren GmbH

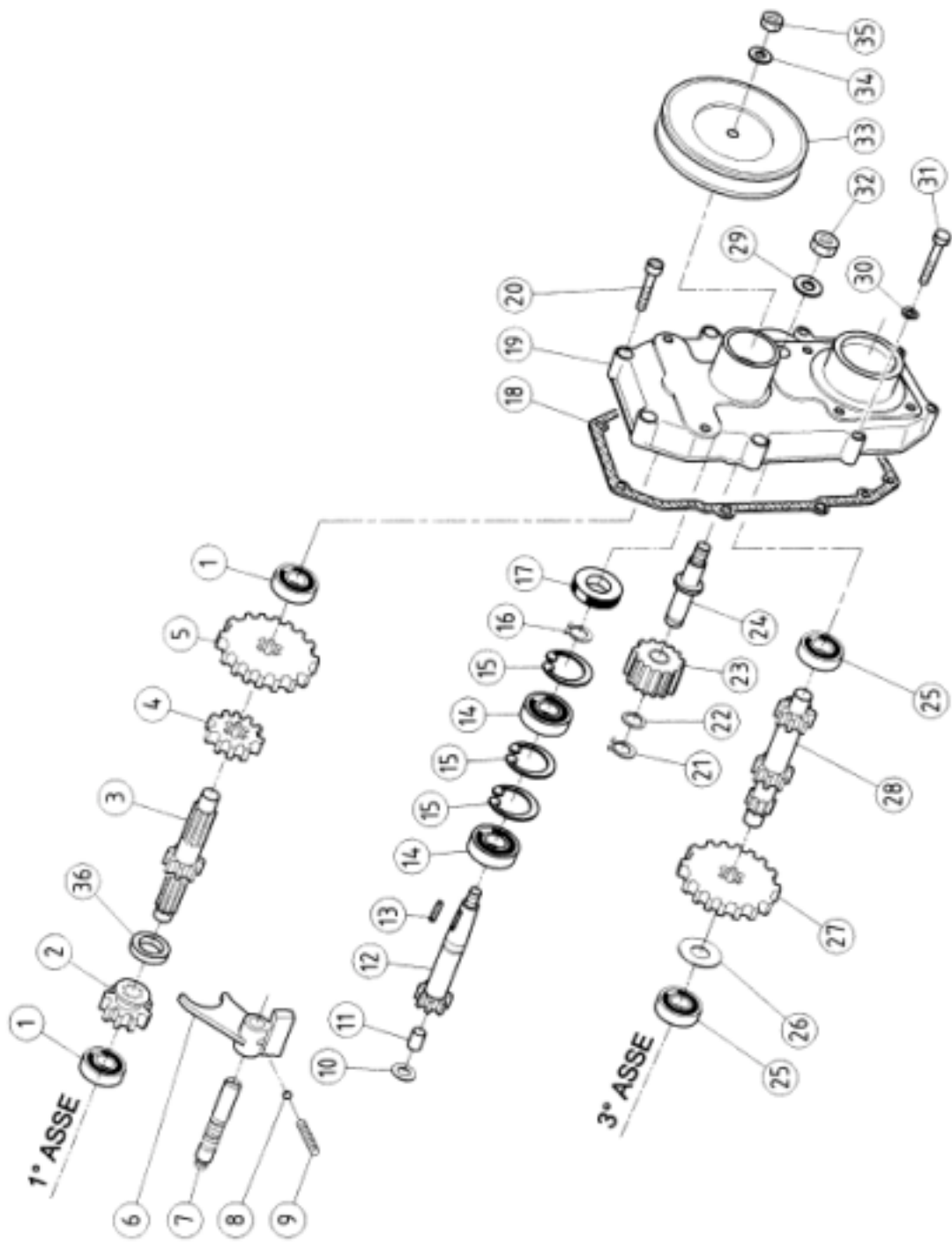


Wolfgang

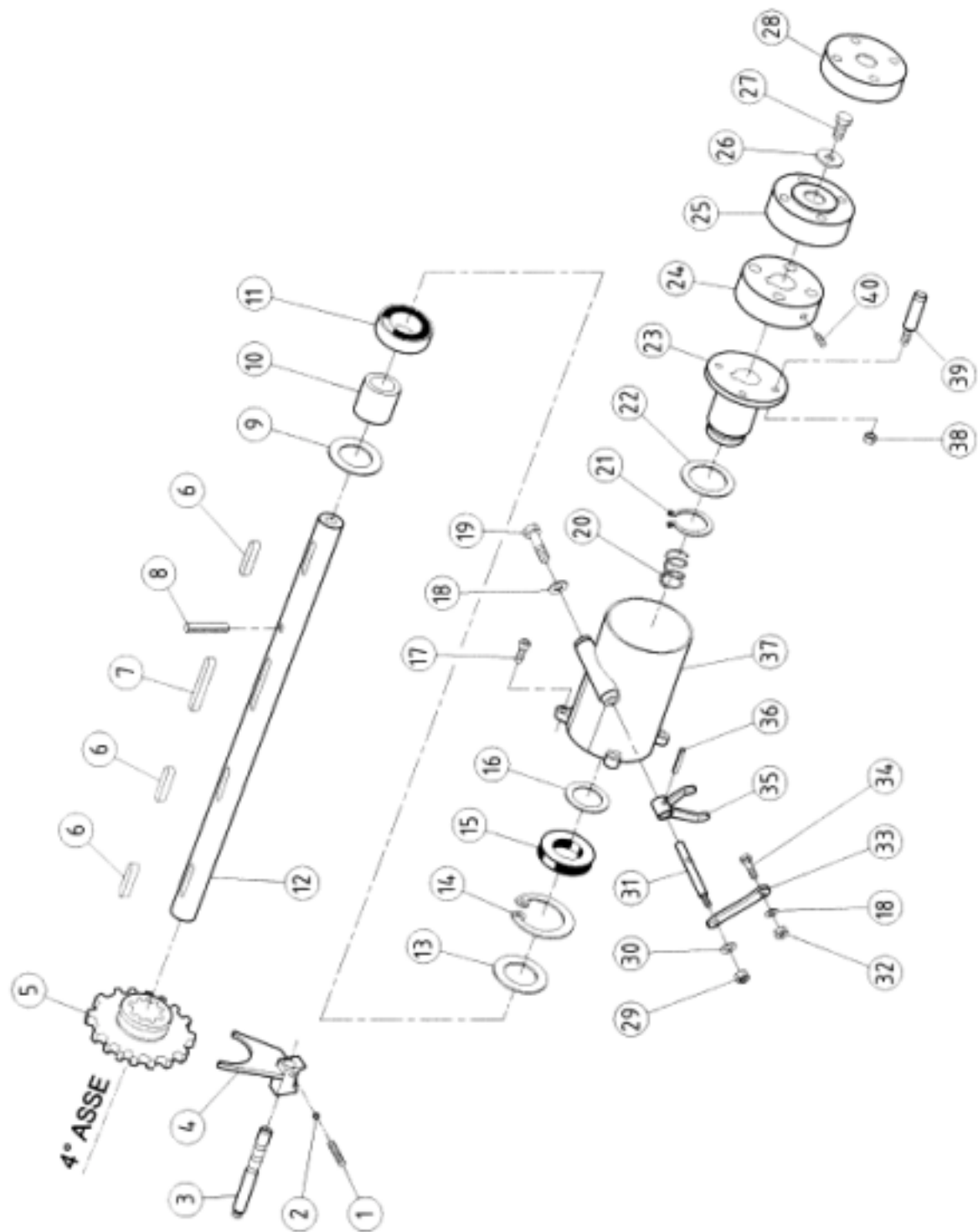
Emmerich



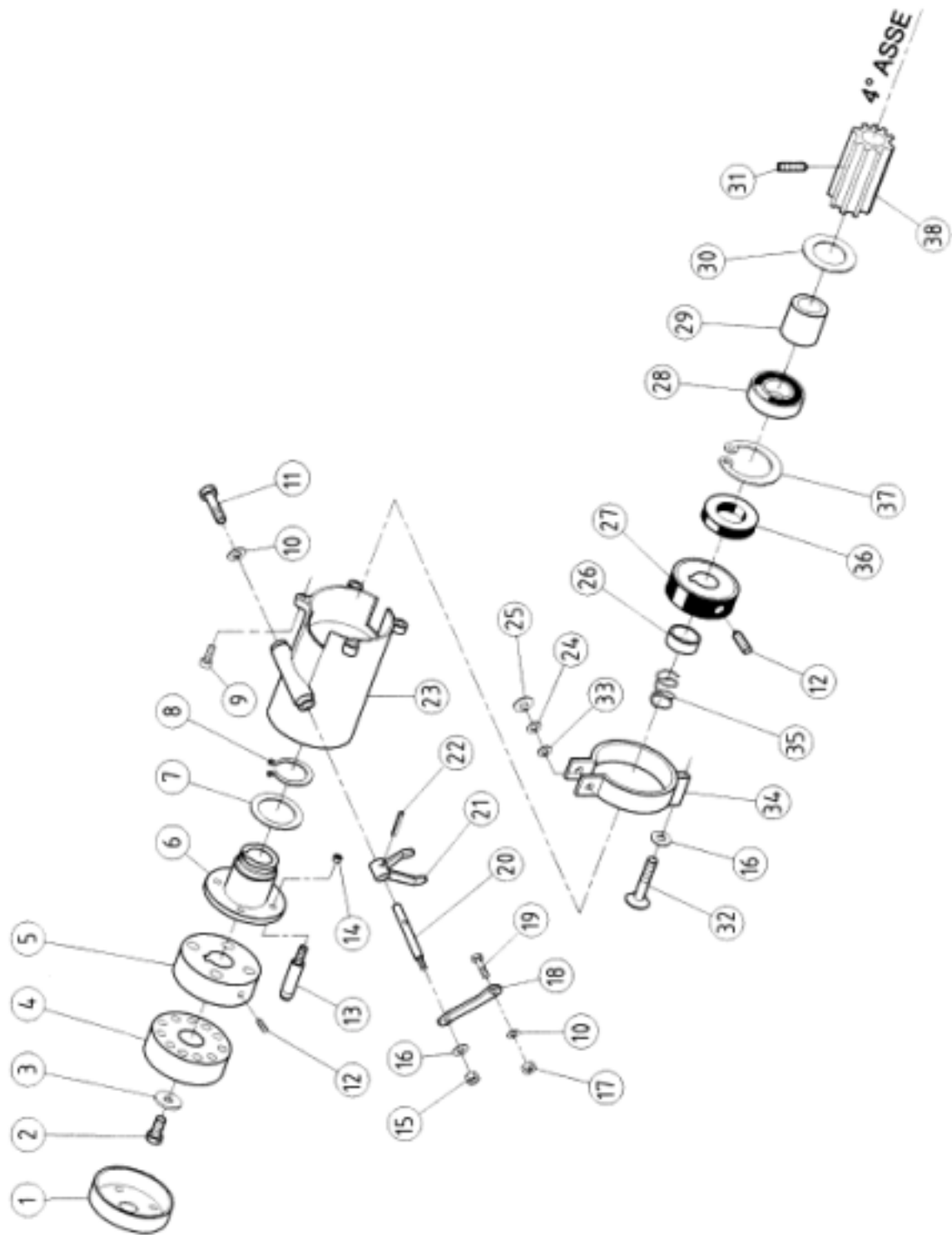
Pos.	Art.No.	Description	Qty	
001	CC18800	PLASTIC CAP M16x1.5	NO	1
002	CC18801	FIBER WASHER FOR CUP CC18800	NO	3
003	G082600	GEARBOX	NO	1
004	G092000	SPEED LEVER ELEMENT	NO	1
005	CC33300	VTCE M6x20 UNI 5931	NO	2
006	G084900	BUSH 12x8x6	NO	2
007	CC31100	SEALING RING 14x22x4	NO	2
008	G084400	BRAKE BLOCK SUPP.PIN	NO	1
009	S174000	INSET HEXAGONAL CUP DIN 908 M16x1.5 V41.1339	NO	2
010	CC08300	SELF-LOCK A982 M8 H10	NO	1
011	CC00800	DE ALTI U 5587 M8 H8	NO	1
012	CC01800	RPN U 6592 FE 8	NO	2
013	G084300	SPEED LEVER	NO	1
014	G084800	SPEED GEAR PLATE	NO	1
015	CC21200	VTE M6x18 UNI 5739	NO	1
016	G088200	GEAR LEVER HOOK	NO	1
017	G087400	GEAR CONTROL LEVER	NO	1
018	CC16900	SELF-LOCKING A982 M6 H8	NO	1
019	CC33400	DOWEL UNI 5923 M10x10	NO	1
020	CC31700	RPN U 6592 FE 14	NO	1
021	CC14000	SHIM PS 14x20x0.5	NO	2
022	CC22800	FLEXIBLE PLUG DIN 1481 5x20	NO	1
023	G082100	PIN WITH SPEED CONTROL LEVER	NO	1
024	G086100	SPEED GEAR PIN 8 x 23	NO	1
025	G084000	PIN WITH INVERTER CONTROL LEVER	NO	1
026	CC15500	BEARING 17x40x12 6203	NO	1
027	G081000	GEARMOTOR PINION Z13	NO	1
028	G081200	FIXED GEAR 3rd SPEED	NO	1
029	CC31400	SEEGER E27	NO	1
030	G081100	REDUCING TUBE	NO	1
031	G081500	SLIDING GEAR 2nd SPEED	NO	1
032	G081400	NEUTRAL GEAR 2nd SPEED	NO	1
033	G083600	SPEED GEAR FORK 1st 2nd SPEED	NO	1
034	CC18500	BALL DIAM. ¼" (6,350)	NO	1
035	T097000	GEAR FORK SPRING 6x25	NO	1



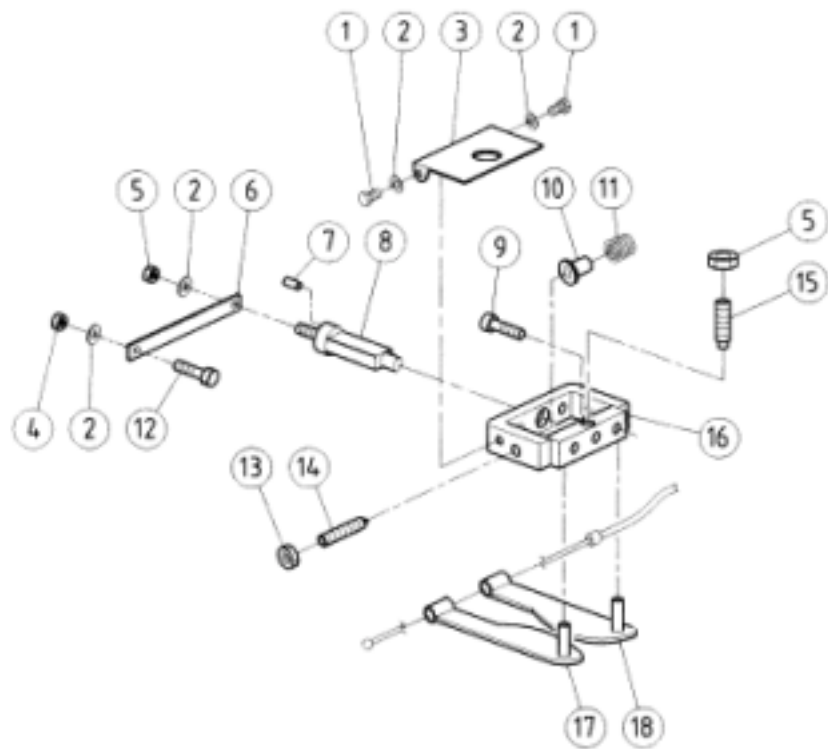
Pos.	Art.No.	Description	Qty	
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002	G080800	SLIDING GEAR 3rd SPEED	NO	1
003	G080900	PINION WITH SHAFT.	NO	1
004	G080700	FIXED GEAR 2nd SPEED	NO	1
005	G080600	PRIMARY PINION GEAR	NO	1
006	G083500	SPEED GEAR FORK 3rd SPEED	NO	1
007	G084200	FORK PIN	NO	1
008	CC18500	BALL DIAM. 1/2" (6,350)	NO	1
009	T097000	GEAR FORK SPRING 6x25	NO	1
010	CC33500	SHIM PS 12x24x0.5	NO	1
011	CC21800	SELF-LOCKING BUSH PCM 121415 B	NO	1
012	G080200	PRIMARY PINION Z13	NO	1
013	CC18900	KEY 5x5x18 UNI 6604	NO	1
014	CC11200	BEARING 20x42x12 6004	NO	2
015	CC11400	SEEGER I42	NO	3
016	CC31500	SEEGER E20	NO	1
017	CC11500	SEALING RING 20x42x7 RP	NO	1
018	G083300	GASKETNOVUS 30 SUPRA	NO	2
019	G082700	GEARBOX COVER	NO	1
020	CC00700	VTCE M8x30 UNI 5931	NO	4
021	CC31300	SEEGER E16	NO	1
022	CC33600	SHIM PS 16x26x0.8	NO	1
023	G080300	INVERTER GEAR	NO	1
024	G083100	REVERSE GEAR PIN	NO	1
025	CC15500	BEARING 17x40x12 6203	NO	2
026	CC30900	SHIM PS 17x30x0.5	NO	1
027	G081300	FIXED REDUCER GEAR	NO	1
028	G081600	BOUBLE INVERTER PINION	NO	1
029	CC31700	RPN U 6592 FE 14	NO	1
030	CC07900	WASHER DIAM. 8 DIN 137 P	NO	3
031	CC08200	VTE M8x40 UNI 5737 PART. THREADED	NO	4
032	CC13300	DE NORM U 5588 M14 H11 PITCH 1.5	NO	1
033	G082800	GEAR CONTROL PULLEY	NO	1
034	CC08000	RPN U 6592 FE 12	NO	1
035	CC17300	DE LOW U 5589 M12 H7	NO	1
036	G091800	BUSH 34x21.6x8	NO	1



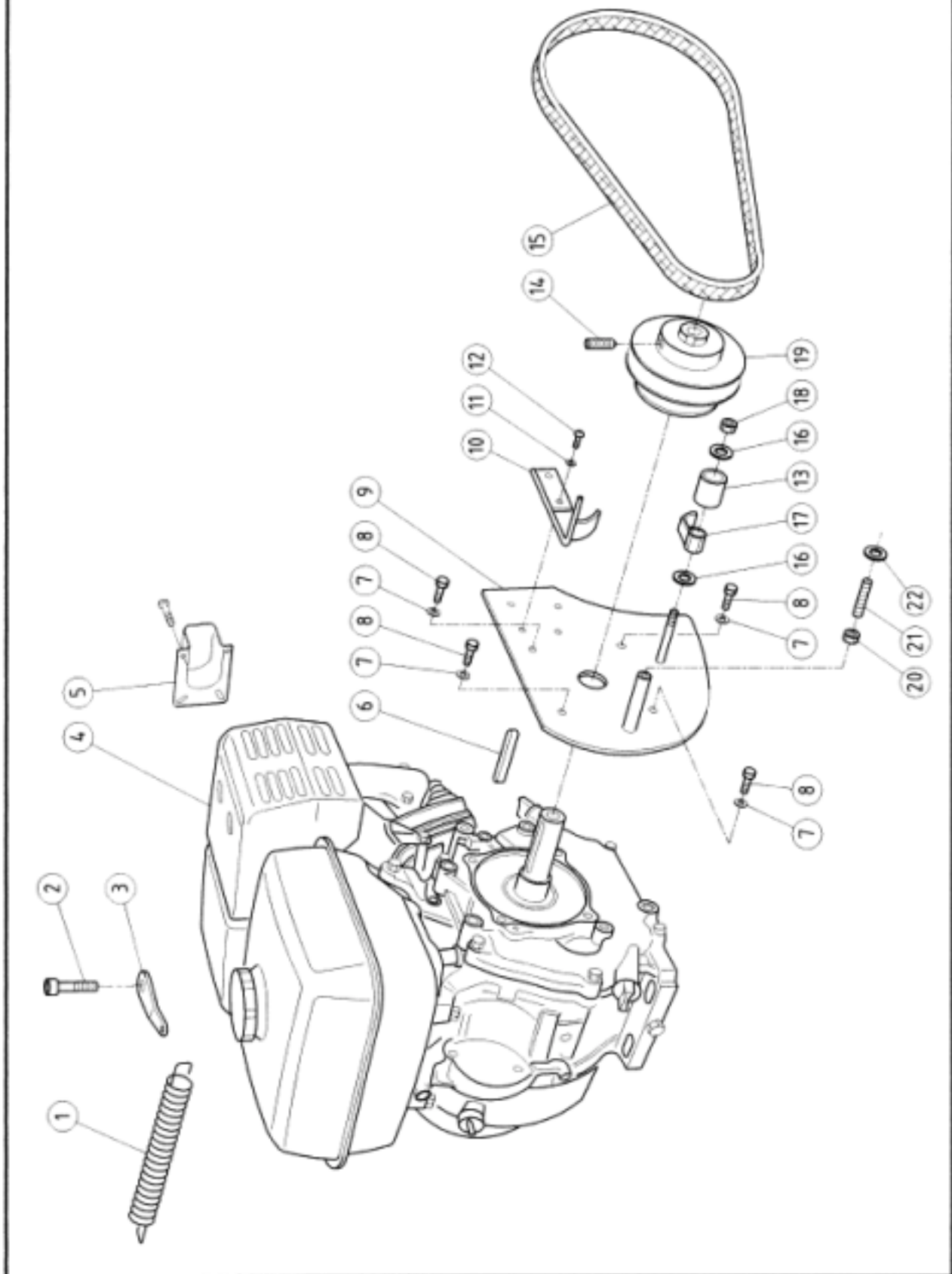
Pos.	Art.No.	Description	Qty	
001	T097000	GEAR FORK SPRING 6x25	NO	1
002	CC18500	BALL DIAM. 1/4" (6,350)	NO	1
003	G084100	INVERTER FORK PIN	NO	1
004	G083400	INVERTER FORK	NO	1
005	G080500	SLIDING INVERTER GEAR	NO	1
006	CC18200	KEY 6x7x25 UNI 6604	NO	3
007	CC29600	KEY 6x7x50 UNI 6604	NO	1
008	CC22700	FLEXIBLE PLUG DIN 1481 5x35	NO	1
009	G085000	WASHER 46x3 HOLE 25	NO	1
010	G085100	BUSH 35x26x25	NO	1
011	CC10400	BEARING 25x52x15 6205	NO	1
012	G083900	WHEEL AXLE SHAFT	NO	1
013	CC07100	SHIM PS 42x52x0.5	NO	1
014	CC05000	SEEGER I52	NO	1
015	S175400	SEALING RING 25x52x7	NO	1
016	CC16100	SHIM PS 25x35x1	NO	1
017	CC07700	VTCE M8x25 UNI 5931	NO	4
018	CC02700	RPN U 6592 FE 6	NO	2
019	CC12500	VTE M6x10 UNI 5739	NO	1
020	F071900	WHEEL SPACER SPRING 6FU013700	NO	1
021	CC22600	SEEGER E 40	NO	1
022	CC20900	CENTREPLATE FOR BEARING LS 4060	NO	1
023	F073700	PIN SUPPORT FLANGE	NO	1
024	F073600	UNLOCKING PIN BRACKET	NO	1
025	G082200	UNLOCKING WHEEL HUB	NO	1
026	CC24700	SPECIAL WASHER 10x40x5	NO	1
027	CC16600	VTE M10x20 UNI 5739	NO	1
028	F086300	DUST COVER	NO	1
029	CC00800	DE ALTI U 5587 M8 H8	NO	1
030	CC01800	RPN U 6592 FE 8	NO	1
031	F072900	right fork pin 12x97	NO	1
032	CC09200	DE ALTI U 5587 M6 H6	NO	1
033	F076800	UNLOCKING CONTROL LEVER	NO	1
034	F076600	CLAMP 7x20	NO	1
035	F081100	FORK MB 6DF01900	NO	1
036	CC22800	FLEXIBLE PLUG DIN 1481 5x20	NO	1
037	G085800	LEFT WHEEL UNLOCK CONTROL BRACKET	NO	1
038	CC01100	SELF-LOCKING B985 M6 H6	NO	4
039	F073100	UNLOCKING PIN	NO	4
040	CC17600	POINTED DOWEL BOLT VCE UNI 5927 M8x16	NO	1



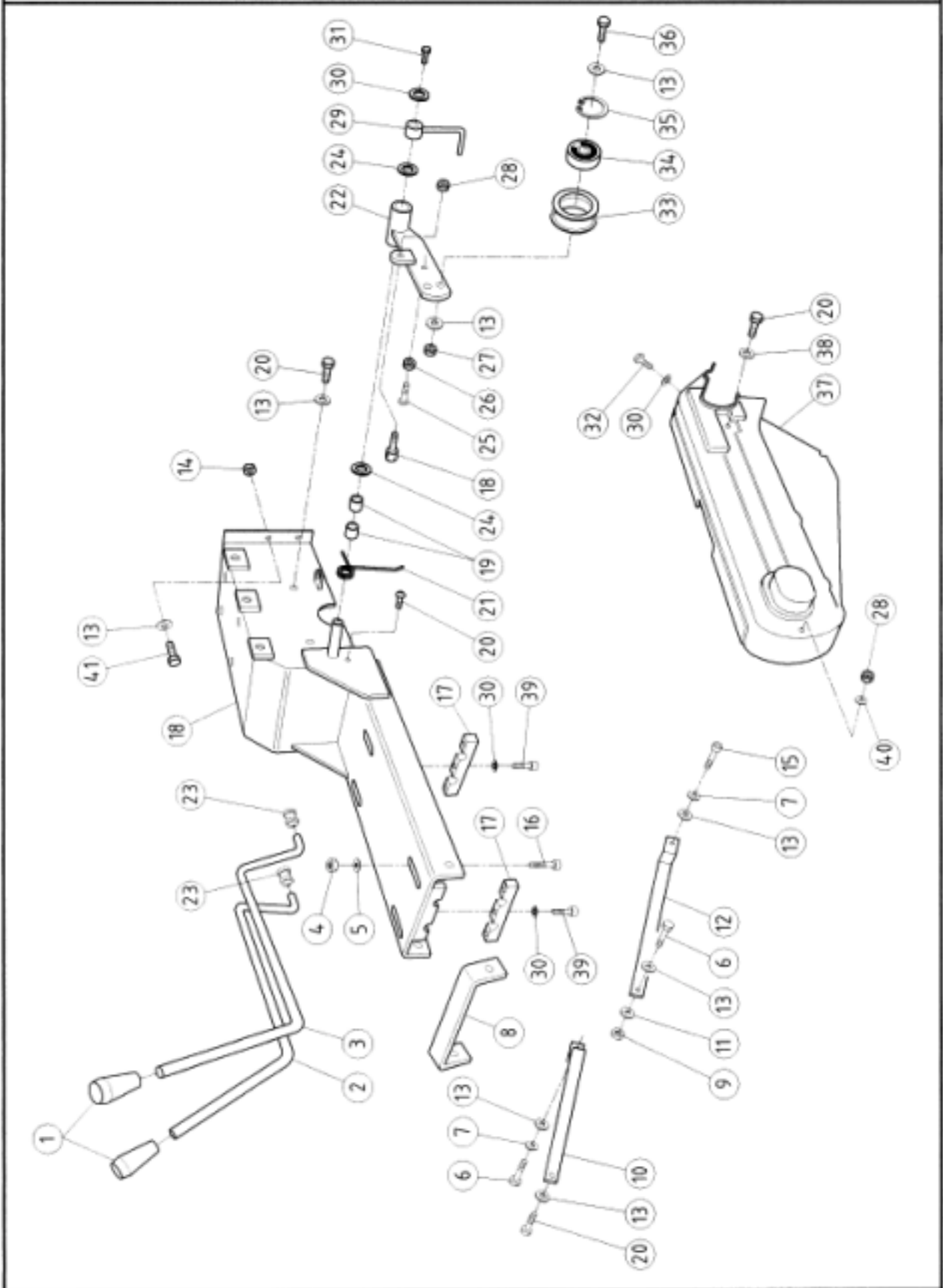
Pos.	Art.No.	Description	Qty	
001	F086300	DUST COVER	NO	1
002	CC16600	VTE M10x20 UNI 5739	NO	1
003	CC24700	SPECIAL WASHER 10x40x5	NO	1
004	G082200	UNLOCKING WHEEL HUB	NO	1
005	F073600	UNLOCKING PIN BRACKET	NO	1
006	F073700	PIN SUPPORT FLANGE	NO	1
007	CC20900	CENTREPLATE FOR BEARING LS 4060	NO	1
008	CC22600	SEEGER E 40	NO	1
009	CC07700	VTCE M8x25 UNI 5931	NO	4
010	CC02700	RPN U 6592 FE 6	NO	2
011	CC12500	VTE M6x10 UNI 5739	NO	1
012	CC17600	POINTED DOWEL BOLT VCE UNI 5927 M8x16	NO	2
013	F073100	UNLOCKING PIN	NO	4
014	CC01100	SELF-LOCKING B985 M6 H6	NO	4
015	CC00800	DE ALTI U 5587 M8 H8	NO	1
016	CC01800	RPN U 6592 FE 8	NO	2
017	CC09200	DE ALTI U 5587 M6 H6	NO	1
018	F076800	UNLOCKING CONTROL LEVER	NO	1
019	F076600	CLAMP 7x20	NO	1
020	F083400	LEFT FORK PIN 12x97	NO	1
021	F081100	FORK MB 6DF01900	NO	1
022	CC22800	FLEXIBLE PLUG DIN 1481 5x20	NO	1
023	G085700	LEFT WHEEL UNLOCK CONTROL BRACKET	NO	1
024	CC24300	SHIM PS 6,3x17,8x0,3	NO	2
025	F077400	BUSH 20x7.5	NO	2
026	G089700	BUSH 30x25x10	NO	1
027	F072800	BRAKE PULLEY WITH LINING	NO	1
028	CC10400	BEARING 25x52x15 6205	NO	1
029	G085100	BUSH 35x26x25	NO	1
030	G085000	WASHER 46x3 HOLE 25	NO	1
031	CC33800	DOWEL UNI 5923 M8x6	NO	1
032	CC00400	VSP U 5933 M5x12	NO	1
033	CC24400	SHIM PS 6,3x17,8x0,5	NO	2
034	F080500	BRAKE RING	NO	1
035	F071900	WHEEL SPACER SPRING 6FU013700	NO	1
036	S175400	SEALING RING 25x52x7	NO	1
037	CC05000	SEEGER I52	NO	1
038	G080400	BUSH	NO	1



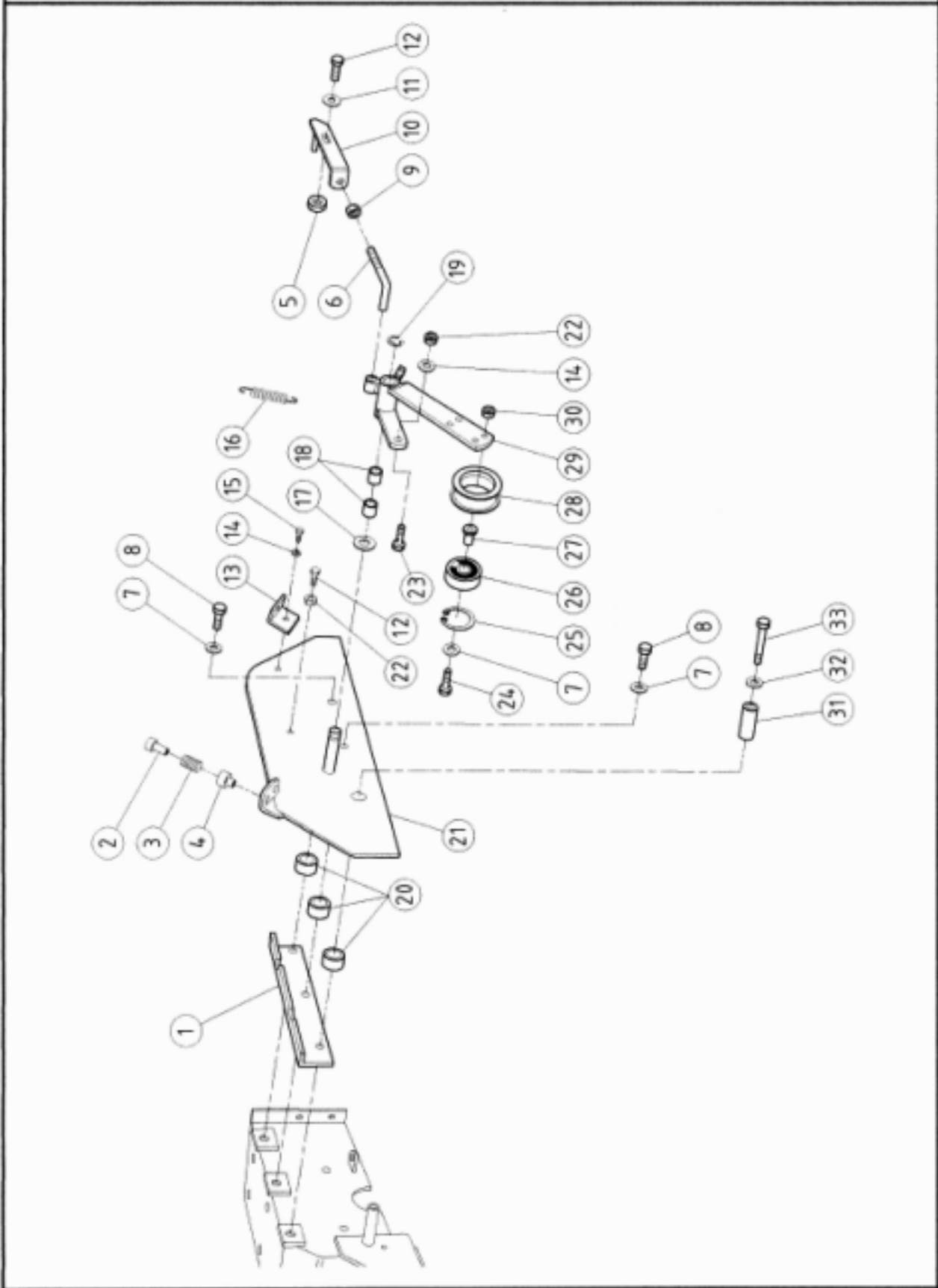
Pos.	Art.No.	Description	Qty	
001	CC21300	VTE M6x12 UNI 5739	NO	2
002	CC02700	RPN U 6592 FE 6	NO	4
003	G091600	BRAKE CONTROL COVER	NO	1
004	CC01100	SELF-LOCKING B985 M6 H6	NO	1
005	CC09200	DE ALTI U 5587 M6 H6	NO	2
006	F078300	BRAKE CONTROL LEVER	NO	1
007	CC24800	FLEXIBLE PLUG DIN 1481 3x10	NO	2
008	G084500	BRAKE OPENING CONTROL PIN	NO	1
009	CC17200	VTCE M8x60 UNI 5931	NO	2
010	F077500	BRAKE SPRING HOLDER BUSH 16x15	NO	2
011	F073400	BRAKE SPRING 16.2x20	NO	2
012	F079900	WIRE HOLDER DRUM	NO	1
013	CC14600	DE LOW U 5589 M8 H5	NO	2
014	CC25500	POINTED DOWEL BOLT VCE UNI 5927 M8X30	NO	2
015	CC33700	DOWEL UNI 5925 M6x20 HEAD CYL.	NO	1
016	G086200	BRAKE SUPPORT	NO	1
017	G084600	RIGHTHAND BRAKE LEVER	NO	1
018	G084700	LEFTHAND BRAKE LEVER	NO	1



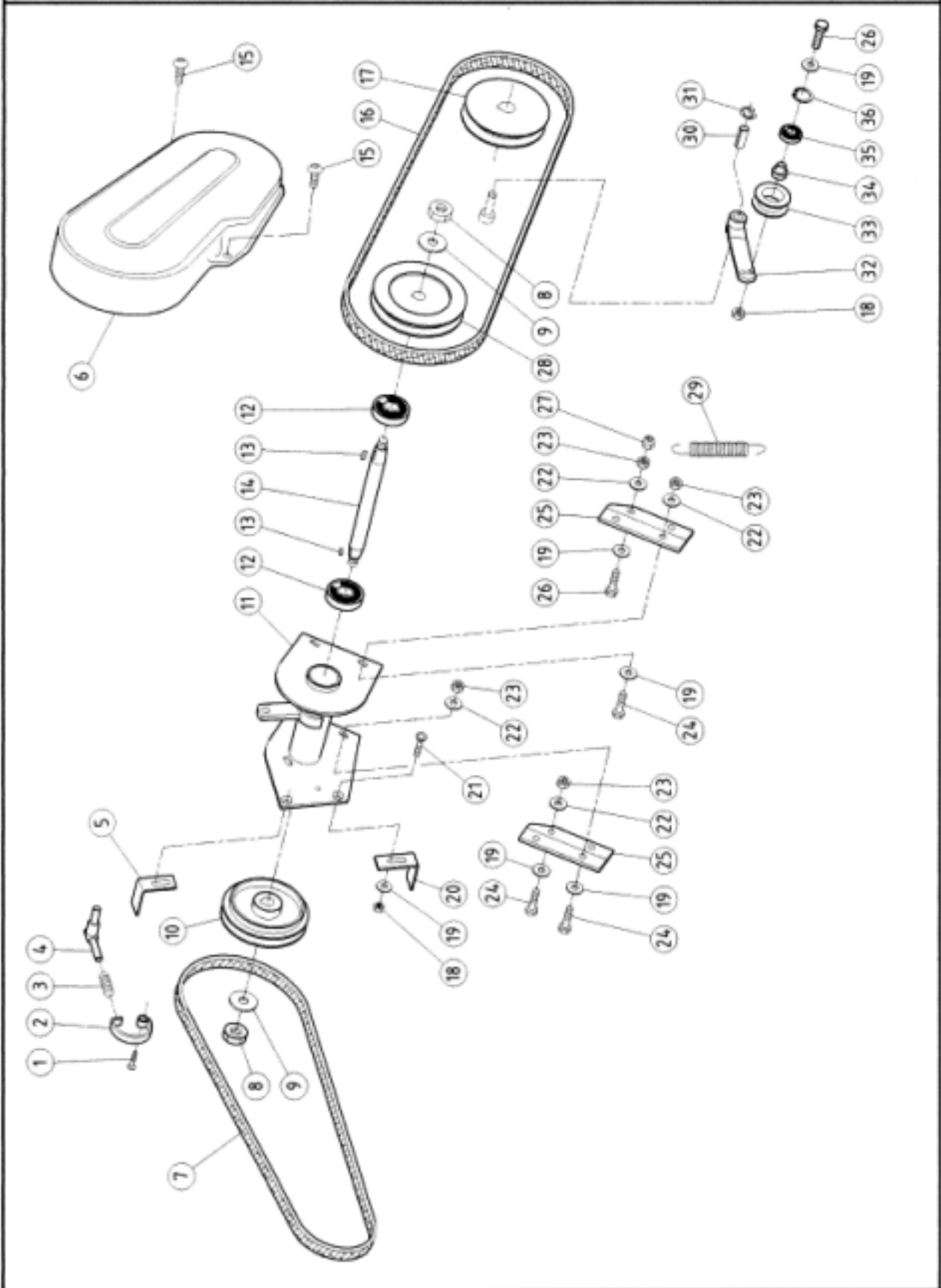
Pos.	Art.No.	Description	Qty	
001	T096900	SPRING CABLE ACCELERATOR 8x48	NO	1
002	CC00400	VSP U 5933 M5x12	NO	1
003	V014600	PLATE SPRING ACCELERATOR	NO	1
004	CC22900	HONDA GX270 QH-Q4-OH 9HP ENGINE	NO	1
005	CC10701	DEFLECTOR GX 160 - 200	NO	1
006	CC29200	KEY 6.4x6.4x50	NO	1
007	CC01800	RPN U 6592 FE 8	NO	4
008	CC23300	VTE UNF 8.8 5/16x3/4" (mm19)	NO	4
009	G087000	ENGINE SIDE TIGHTENER SUPPORT	NO	1
010	G092200	BELT GUIDE	NO	1
011	CC02700	RPN U 6592 FE 6	NO	2
012	CC24900	VTCE BUTTON ISO 7380 6x08	NO	2
013	G092300	BUSH 30x23x10.2	NO	1
014	CC12800	DOWEL BOLT UNI 5923 M8x10	NO	1
015	G085600	TRAP.BELT DAYCO MEGADYNE XDV 48X420	NO	1
016	CC01400	RPN U 6592 FE 10	NO	2
017	G088600	BELT GUIDE SLIDING BLOCK	NO	1
018	CC17000	SELF-LOCK A982 M10 H11.5	NO	1
019	G082400	ENGINE PULLEY	NO	1
020	CC25600	DE LOW U 5589 M6 H4	NO	1
021	CC34200	DOWEL UNI 5923 M6x30	NO	1
022	CC01300	WASHER GREMB U 6593 6x18x1.5	NO	1



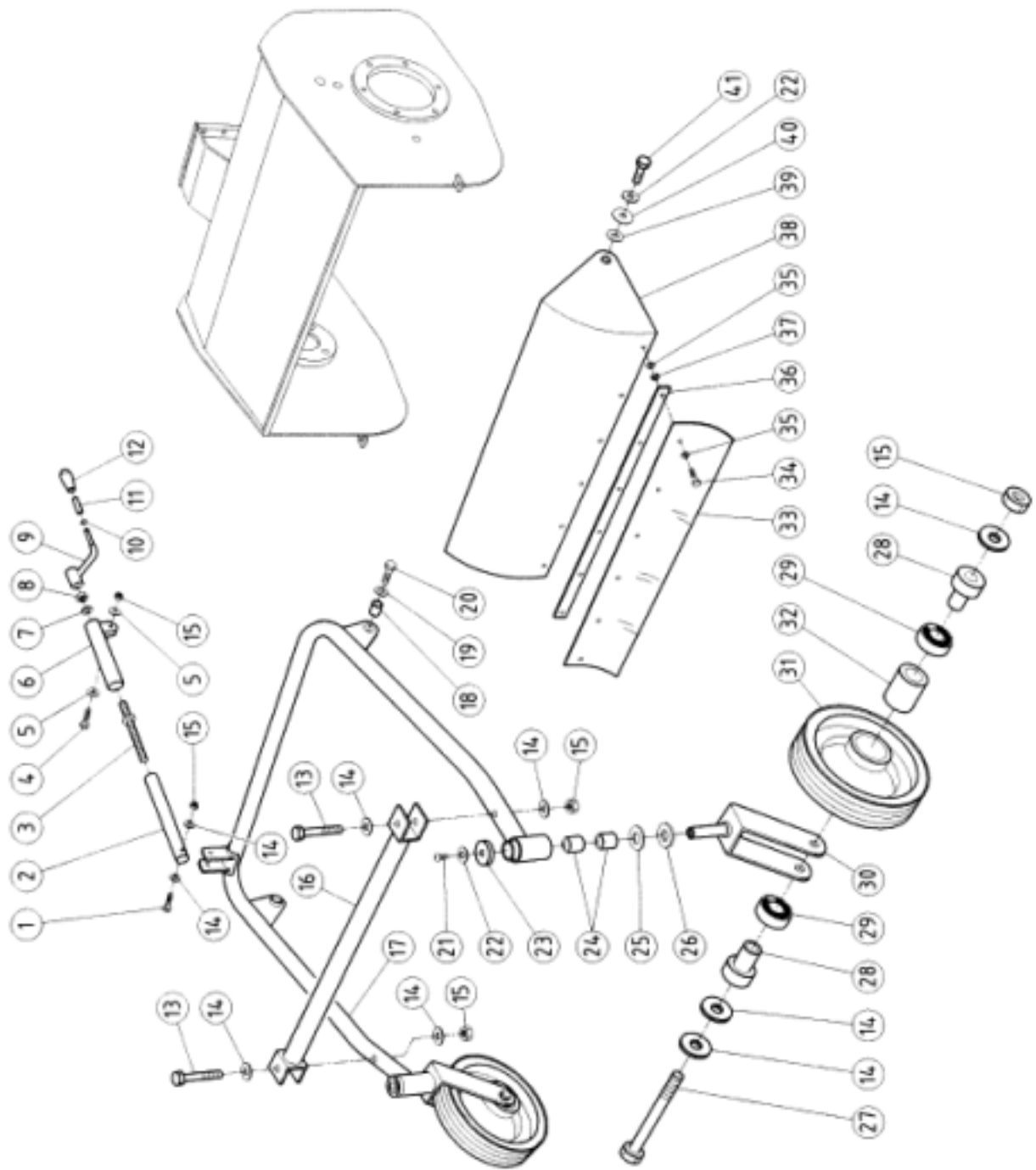
Pos.	Art.No.	Description	Qty
001	CC23500	PVC KNOB MOD. 1001/P D.12	NO 2
002	G090100	SPEED SELECTOR LEVER	NO 1
003	G090200	GEAR LEVER	NO 1
004	CC16700	DE NORM U 5588 M10 H8	NO 4
005	CC16500	CRINKLED WASHER DIAM. 10x21 DIN 137	NO 4
006	CC05900	VTE M8x25 UNI 5739	NO 2
007	CC13700	GROWER WASHER U 1751 NORM 8	NO 2
008	G090300	SPEED INDICATOR SUPPORT	NO 1
009	CC08300	SELF-LOCK A982 M8 H10	NO 1
010	G091100	LEFT BRACE	NO 1
011	CC07900	WASHER DIAM. 8 DIN 137 P	NO 1
012	G091000	RIGHT BRACE	NO 1
013	CC01800	RPN U 6592 FE 8	NO 14
014	CC00800	DE ALTI U 5587 M8 H8	NO 6
015	CC27100	VTE M8x50 UNI 5737 PART THREADED	NO 1
016	CC32500	VTCE M10x40 UNI 5931	NO 4
017	G092100	GEAR LEVER SUPPORT	NO 2
018	G083700	ENGINE SUPPORT	NO 1
019	CC21800	SELF-LOCKING BUSH PCM 121415 B	NO 2
020	CC08900	VTE M8x16 UNI 5739	NO 6
021	F074300	CONTROL RETURN SPRING 1" - 2"	NO 1
022	G086400	FORWARD TIGHTENER	NO 1
023	G091700	VIBRATION DUMPER	NO 4
024	CC33100	SHIM PS 12.2x24x0.8	NO 2
025	CC21200	VTE M6x18 UNI 5739	NO 1
026	CC09200	DE ALTI U 5587 M6 H6	NO 1
027	CC00200	DE NORM U 5588 M8 H 6.5	NO 1
028	CC01100	SELF-LOCKING B985 M6 H6	NO 2
029	D041900	BELT GUIDE	NO 1
030	CC02700	RPN U 6592 FE 6	NO 7
031	CC09500	VTE M8x14 UNI 5739	NO 1
032	CC24900	VTCE BUTTON ISO 7380 6x08	NO 1
033	C035300	BUSH 50x20 HOLE 28	NO 1
034	CC05700	BEARING 12x32x10 6201- 2RS	NO 1
035	CC05800	SEEGER I32	NO 1
036	CC13400	VTE M8x30 UNI 5739	NO 1
037	G091300	DRIVE BELT GUARD	NO 1
038	CC25900	SPLASHBOARD WASHER U 6593 8x24	NO 1
039	CC20700	VTCE M6x25 UNI 5931	NO 6
040	CC01300	WASHER GREMB U 6593 6x18x1.5	NO 1
041	CC10000	VTE M8x20 UNI 5739	NO 6



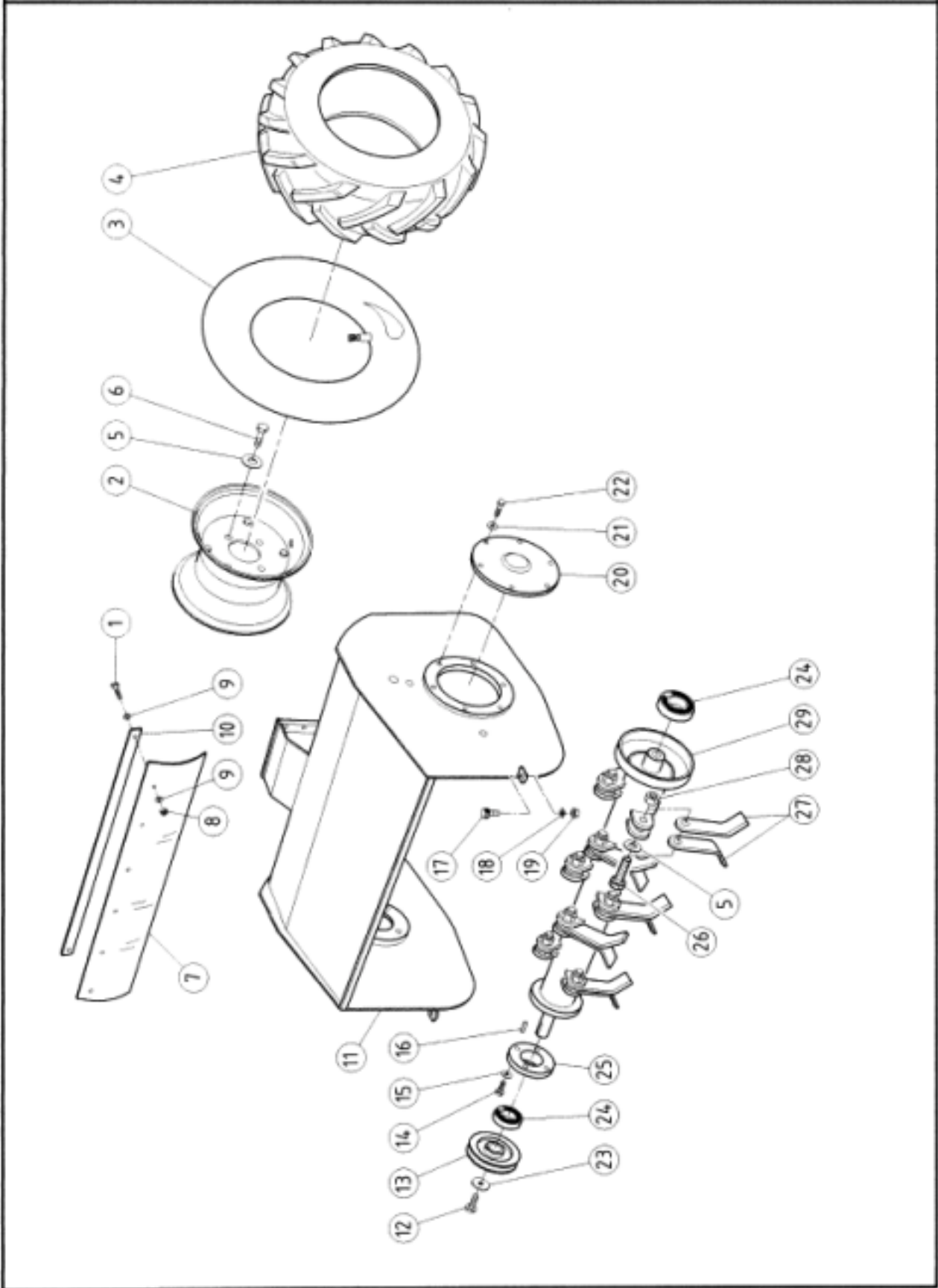
Pos.	Art.No.	Description	Qty	
001	G088700	TIGHTENER ROLLER SPACER SUPPORT	NO	1
002	F084600	WIRE GUIDE 12x25	NO	1
003	M066900	SPRING 12.5x22.5	NO	1
004	F084500	SPRING GUIDE 15x22	NO	1
005	CC25600	DE LOW U 5589 M8 H4	NO	1
006	G090600	ROTOR BRAKE CONTROL PIN	NO	1
007	CC01800	RPN U 6592 FE 8	NO	3
008	CC13500	VTE M8x35 UNI 5737 PERT THREADED	NO	2
009	CC00800	DE ALTI U 5587 M8 H8	NO	1
010	F076900	ROTOR BRAKE CONTROL	NO	1
011	CC01300	WASHER GREMB U 6593 6x18x1.5	NO	1
012	CC00100	VTCE BUTTON ISO 7380 6x16	NO	2
013	G091200	GUARD FIXING BRACKET	NO	1
014	CC02700	RPN U 6592 FE 6	NO	2
015	CC21300	VTE M6x12 UNI 5739	NO	1
016	T096800	CONTROL WIRES RETURN SPRING 10x50	NO	1
017	CC33100	SHIM PS 12.2x24x0.8	NO	1
018	CC21800	SELF-LOCKING BUSH PCM 121415 B	NO	2
019	CC19800	FLEXIBLE RADIAL RING D10 UNI 7434	NO	1
020	G089600	BUSH 22x15.5x8.5	NO	3
021	G087100	ROLLER TIGHTENER SUPP.	NO	1
022	CC09200	DE ALTI U 5587 M6 H6	NO	2
023	F076600	CLAMP 7x20	NO	1
024	CC13400	VTE M8x30 UNI 5739	NO	1
025	CC05800	SEEGER I32	NO	1
026	CC05700	BEARING 12x32x10 6201- 2RS	NO	1
027	G086900	BUSH 16x17.5x8	NO	1
028	G082500	TIGHTENER ROLLER	NO	1
029	G086300	ROLLER ROTATION TIGHTENER	NO	1
030	CC00200	DE NORM U 5588 M8 H 6.5	NO	1
031	G086600	BUSH 14x24x8,2	NO	1
032	CC07900	WASHER DIAM. 8 DIN 137 P	NO	1
033	CC33900	VTE M8x60 UNI 5737 PART THREADED	NO	1



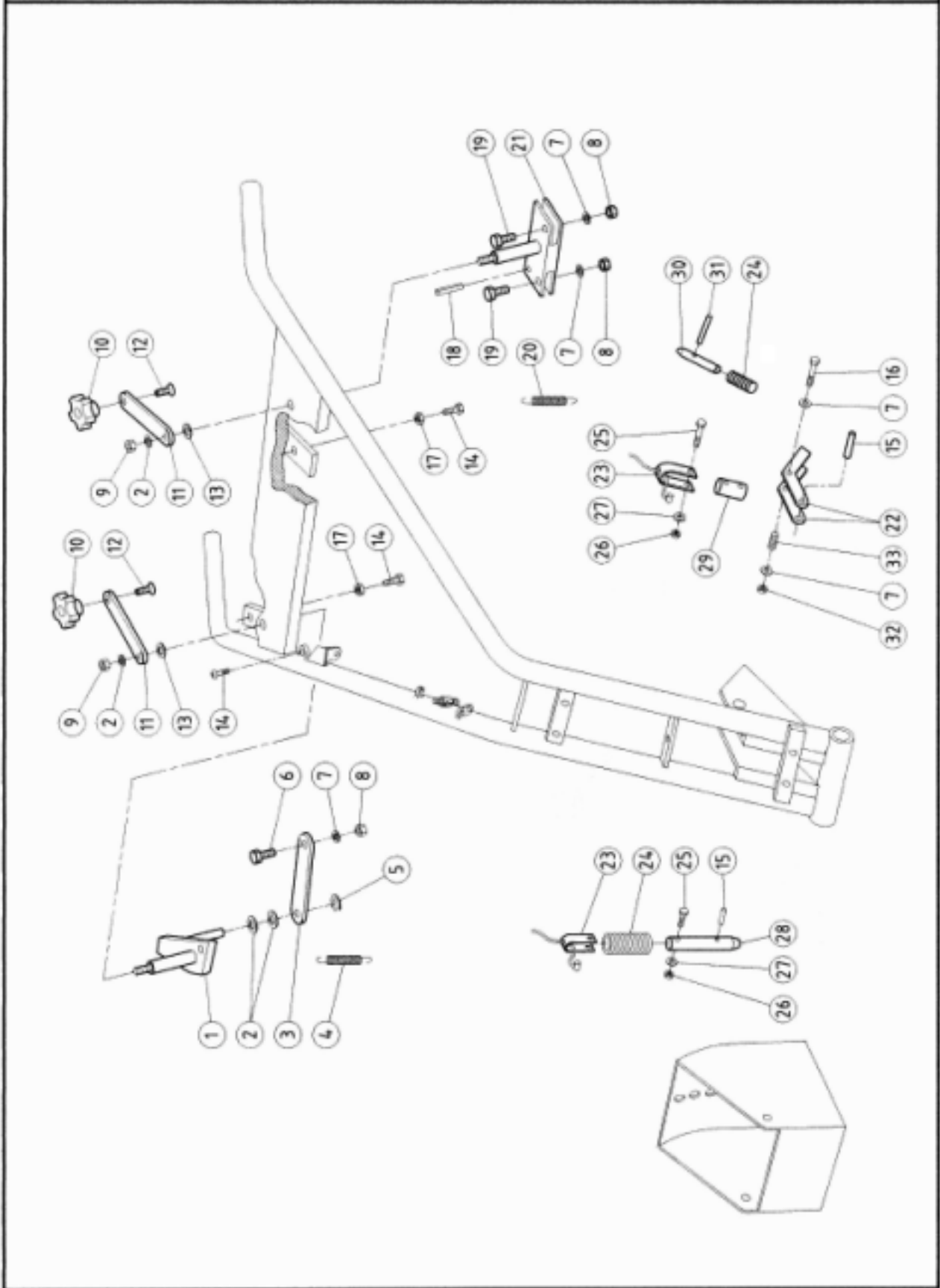
Pos.	Art.No.	Description	Qty	
001	CC00400	VSP U 5933 M5x12	NO	1
002	C030700	BRAKE BLOCK	NO	1
003	CC34500	SPRING 13x32 CF	NO	1
004	C030800	SPRING BRACKET	NO	1
005	F080900	BELT GUIDE	NO	1
006	G091400	ROLLER BELT PROTECTING HOUSING	NO	1
007	G085400	TRAP.BELT DYCO MEGADYNE XDV 58x550	NO	1
008	CC26500	DE NORM U 5588 M12 H10	NO	2
009	CC08000	RPN U 6592 FE 12	NO	2
010	G082000	BRAKE SIDE PULLEY	NO	1
011	G087500	PULLEY SUPPORT	NO	1
012	CC22300	BEARING 20x42x12 6004 2RS1	NO	2
013	CC15000	KEY 5x5x20 UNI 6604	NO	2
014	G082300	SHAFT	NO	1
015	CC01000	VTCE BUTTON ISO 7380 6x12	NO	4
016	G085500	TRAP.BELT DYCO MEGADYNE XDV 58x430	NO	1
017	G082900	ROLLER CONTROL PULLEY	NO	1
018	CC00200	DE NORM U 5588 M8 H 6.5	NO	2
019	CC01800	RPN U 6592 FE 8	NO	11
020	G090900	BELT GUIDE BRACKET	NO	1
021	CC02200	VSP U5933 M8x16	NO	2
022	CC07900	WASHER DIAM. 8 DIN 137 P	NO	8
023	CC00800	DE ALTI U 5587 M8 H8	NO	4
024	CC10000	VTE M8x20 UNI 5739	NO	7
025	G087700	DRIVING GEAR BRACKET	NO	2
026	CC13400	VTE M8x30 UNI 5739	NO	2
027	CC08300	SELF-LOCK A982 M8 H10	NO	1
028	G083000	PULLEY	NO	1
029	E055500	SPRING	NO	1
030	CC05400	SELF-LOCKING BUSH PCM 121425 B	NO	1
031	CC19800	FLEXIBLE RADIAL RING D10 UNI 7434	NO	1
032	G086500	HOLD BELT ROLL	NO	1
033	G082500	TIGHTENER ROLLER	NO	1
034	G086900	BUSH 16x17.5x8	NO	1
035	CC05700	BEARING 12x32x10 6201- 2RS	NO	1
036	CC05800	SEEGER I32	NO	1



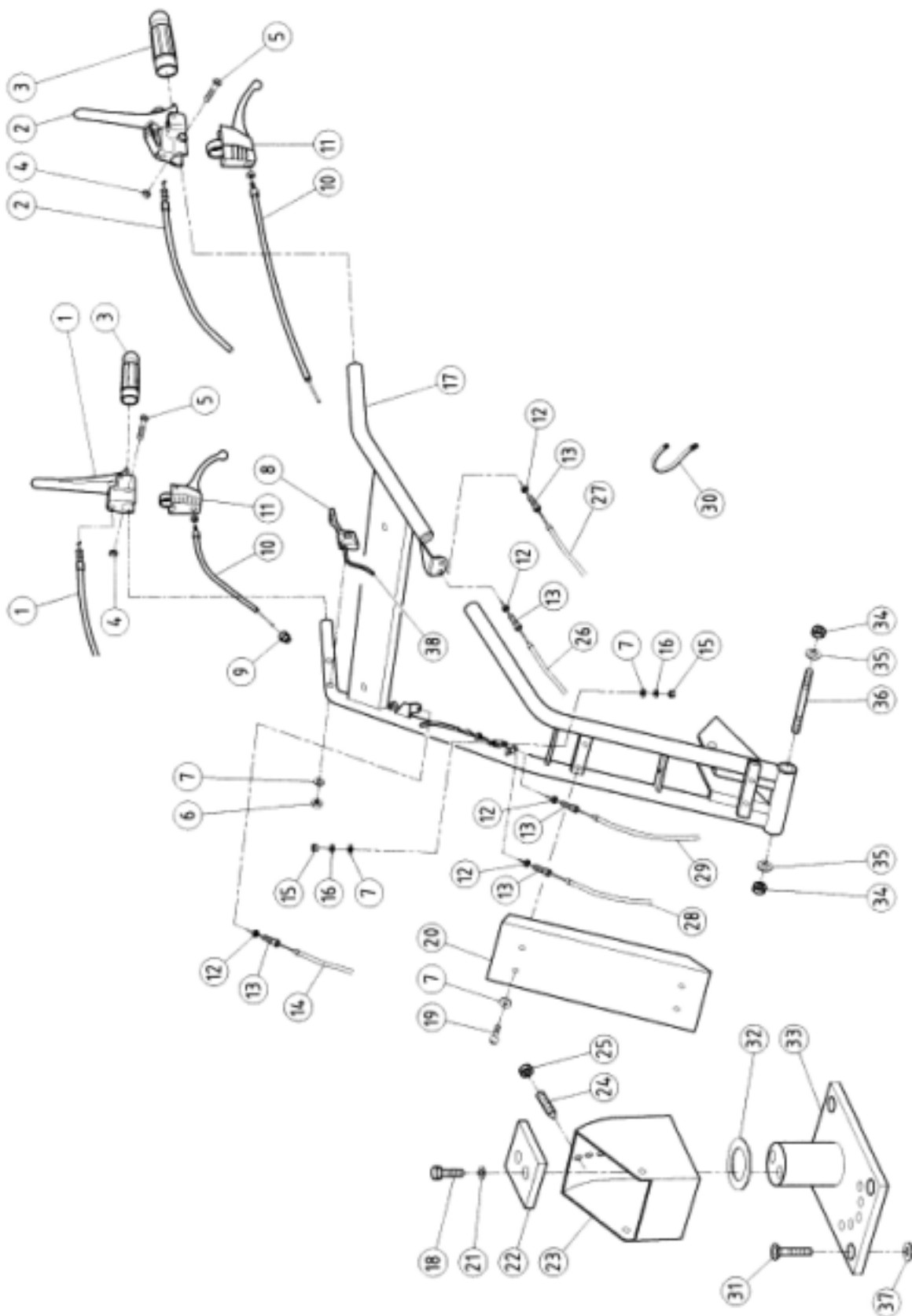
Pos.	Art.No.	Description	Qty	
001	CC27100	VTE M8x50 UNI 5737 PART THREADED	NO	1
002	F084100	ADJUSTMENT POST	NO	1
003	F084200	ADJUSTMENT SCREW	NO	1
004	F085600	SCREW CC27200 CUT TO mm 47	NO	1
005	CC07900	WASHER DIAM. 8 DIN 137 P	NO	2
006	F084000	ADJUSTMENT POST BRACKET	NO	1
007	C033700	SHIM PS 12.2x24x0.8	NO	1
008	CC17300	DE LOW U 5589 M12 H7	NO	1
009	F074100	ADJUSTMENT HAND LEVER	NO	1
010	F083700	STOP RING	NO	1
011	F083800	BUSH DIAM 10x39.5 HOLE 8	NO	1
012	CC18700	PVC KNOB MOD. 1001/P. D10	NO	1
013	CC27200	VTE M8x65 UNI 5737 PART THREADED	NO	2
014	CC01800	RPN U 6592 FE 8	NO	12
015	CC08300	SELF-LOCK A982 M8 H10	NO	6
016	G091500	FRONT GUARD	NO	1
017	G086000	FRONT WHEEL SUPPORT	NO	1
018	F076500	BUSH 16x10x26.6	NO	2
019	CC16500	CRINKLED WASHER DIAM. 10x21 DIN 137	NO	2
020	CC25400	VTE M10x40 UNI 5737 PART. THREADED	NO	2
021	CC01900	VTCE BUTTON ISO 7380 8x12	NO	2
022	CC25900	SPLASHBOARD WASHER U 6593 8x24	NO	4
023	F083900	COVER	NO	2
024	T098300	BRONZE SELF-LUBRICATING BUSH 16x20x22	NO	4
025	CC20800	CENTREPLATE FOR BEARING AS 1730	NO	2
026	F072200	NYLON WASHER 16x30x3	NO	2
027	CC33200	VTE M8x105 UNI 5737 PART THREADED	NO	2
028	G089400	BUSH 30x34x8,5	NO	4
029	CC10500	BEARING 20x47x14 6204-2RS1	NO	4
030	G087900	FRONT WHEEL FORK	NO	2
031	D041400	WHEEL GDI 099 M4 HOLE 20 HUB 52	NO	2
032	D041401	FRONT AND REAR WHEEL SPACER	NO	2
033	G085200	FRONT PROT . STRIP 100x746	NO	1
034	CC12700	VTE M5x20 UNI 5739	NO	7
035	CC04600	RPN U 6592 FE 5	NO	14
036	G090700	FIXING PLATE FOR FIXING RUBBER STRIP	NO	1
037	CC09800	SELF-LOCK A982 M5 H6.5	NO	7
038	G081900	FRONT GUARD	NO	1
039	F084400	BUSH 16x8x4	NO	2
040	CC26300	CUP SPRING 16.1x28x0.6	NO	2
041	CC08900	VTE M8x16 UNI 5739	NO	2



Pos.	Art.No.	Description	Qty	
001	CC12700	VTE M5x20 UNI 5739	NO	7
002	G080101	RIM	NO	2
003	G080102	INNER TUBE	NO	2
004	G080103	TYRE COVER	NO	2
005	CC16500	CRINKLED WASHER DIAM. 10x21 DIN 137	NO	28
006	CC16600	VTE M10x20 UNI 5739	NO	8
007	G085300	REAR PROT. STRIP 120x732	NO	1
008	CC09800	SELF-LOCK A982 M5 H6.5	NO	7
009	CC04600	RPN U 6592 FE 5	NO	14
010	G090700	FIXING PLATE FOR FIXING RUBBER STRIP	NO	1
011	G081800	FLAIL MOWER BONNET	NO	1
012	CC25200	VTE M10x25 UNI 5739	NO	1
013	G082900	ROLLER CONTROL PULLEY	NO	1
014	CC08900	VTE M8x16 UNI 5739	NO	4
015	CC01800	RPN U 6592 FE 8	NO	4
016	CC05200	KEY 8x7x30 UNI 6604	NO	1
017	CC23700	VIBRATION DUMPER P20x7 SP 16 6MA SH70 283/010	NO	2
018	CC07000	GROWER WASHER U 1751 NORM 6	NO	2
019	CC01100	SELF-LOCKING B985 M6 H6	NO	2
020	F074000	ROLLER BRACKET LEFT COVER	NO	1
021	CC02700	RPN U 6592 FE 6	NO	6
022	CC09500	VTE M8x14 UNI 5739	NO	6
023	CC24700	SPECIAL WASHER 10x40x5	NO	1
024	CC04900	BEARING 25x52x15 6205- 2RS1	NO	2
025	F071500	RIGHT ROLLER BRACKET	NO	1
026	F083000	SCREW M10x36 PART. SMOOTH 24mm	NO	20
027	F075400	FLAIL	NO	40
028	CC17000	SELF-LOCK A982 M10 H11.5	NO	20
029	G081700	ROLLER	NO	1



Pos.	Art.No.	Description	Qty	
001	G088500	EMERGENCY BRAKE ELEMENT	NO	1
002	CC01800	RPN U 6592 FE 8	NO	4
003	G090400	BRAKE CABLE CLAMP PLATE	NO	1
004	T096900	SPRING CABLE ACCELERATOR 8x48	NO	1
005	CC29800	RADIAL FLEXIBLE RING D6 UNI 7434	NO	1
006	F076600	CLAMP 7x20	NO	1
007	CC02700	RPN U 6592 FE 6	NO	5
008	CC09200	DE ALTI U 5587 M6 H6	NO	3
009	CC08300	SELF-LOCK A982 M8 H10	NO	2
010	CC12600	HAND WHEEL 55 M8 MOD. 1070/F	NO	2
011	G090000	CONTROL LEVER	NO	2
012	CC02200	VSP U5933 M8x16	NO	2
013	CC08000	RPN U 6592 FE 12	NO	2
014	CC00100	VTCE BUTTON ISO 7380 6x16	NO	3
015	CC22800	FLEXIBLE PLUG DIN 1481 5x20	NO	2
016	CC14100	VTE M6x45 UNI 5737 PART THREADED	NO	1
017	CC25600	DE LOW U 5589 M6 H4	NO	2
018	CC24800	FLEXIBLE PLUG DIN 1481 3x10	NO	2
019	T092100	KEY CLAMP 10x20 M6	NO	2
020	T096800	CONTROL WIRES RETURN SPRING 10x50	NO	1
021	G088400	HANDLEBAR ADJUSTMENT CONTROL ELEMENT	NO	1
022	F080100	HANDLE ADJ. LEVER EX F075603	NO	2
023	G089900	FORK	NO	2
024	F076100	SPRING 12.5x38	NO	2
025	CC21400	VTCE M5x25 UNI 5931	NO	2
026	CC09800	SELF-LOCK A982 M5 H6.5	NO	2
027	CC04600	RPN U 6592 FE 5	NO	2
028	G089500	PIN 12x96	NO	1
029	G090800	PIN 12x36	NO	1
030	F076000	PIN 12x98	NO	1
031	CC22700	FLEXIBLE PLUG DIN 1481 5x35	NO	1
032	CC16900	SELF-LOCKING A982 M6 H8	NO	1
033	C032900	SPRING DIAM 8.5X26	NO	1



G061200
13/13

Pos.	Art.No.	Description	Qty	
001	G087300	YELLOW TUGHTENER LEVER	NO	1
002	G089300	ROTOR ENGAGEMENT CABLE	NO	1
003	T096200	TUBE GRIP DIAM 26 1MA08010	NO	2
004	CC01100	SELF-LOCKING B985 M6 H6	NO	2
005	CC21500	VTCE M6x55 UNI 5931	NO	2
006	CC16900	SELF-LOCKING A982 M6 H8	NO	1
007	CC02700	RPN U 6592 FE 6	NO	7
008	T096000	THROTTLE 1AG00215	NO	1
009	F079500	SHEATH BUSCHING 8 03806060	NO	2
010	G087200	CABLE mm 1100 WIRE mm 1315	NO	2
011	F079300	SINGLE LEVER STROKE 16 D.25/28 1LA00010	NO	2
012	CC25600	DE LOW U 5589 M6 H4	NO	5
013	F079800	ADJUSTER M6x40 CH.10 HOLE 8.3 0384214	NO	5
014	G088800	EMERGENCY BRAKE CABLE	NO	1
015	CC09200	DE ALTI U 5587 M6 H6	NO	2
016	CC07000	GROWER WASHER U 1751 NORM 6	NO	2
017	G088000	HANDLEBAR	NO	1
018	CC08900	VTE M8x16 UNI 5739	NO	2
019	CC24900	VTCE BUTTON ISO 7380 6x08	NO	4
020	G090500	HANDLEBAR GUARD	NO	1
021	CC07900	WASHER DIAM. 8 DIN 137 P	NO	2
022	G089800	HANDLEBAR SUPPORT FIXING COVER	NO	1
023	G087600	HANDLEBAR SUPPORT	NO	1
024	CC26200	DOWEL BOLT UNI 5925 M8x25 CYL. HEAD	NO	1
025	CC00800	DE ALTI U 5587 M8 H8	NO	1
026	G089100	HANDLEBAR HEUGHT ADJUSTMENT CABLE	NO	1
027	G089200	HANDLEBAR SIDE-ADJUSTMENT CABLE	NO	1
028	G088900	FORWARD LEVER AND BRAKE CABLE	NO	1
029	G089000	BRAKE CONTROL CABLE	NO	1
030	CC24500	BLACK PLASTIC CABLE STRAP	NO	1
031	CC01600	VSP U 5933 M8x20	NO	4
032	CC07100	SHIM PS 42x52x0.5	NO	1
033	G087800	LOWER SUPPORT	NO	1
034	CC17000	SELF-LOCK A982 M10 H11.5	NO	2
035	CC16500	CRINKLED WASHER DIAM. 10x21 DIN 137	NO	2
036	F077900	TIE-ROD 10x146	NO	1
037	CC25900	SPLASHBOARD WASHER U 6593 8x24	NO	4
038	T095900	ACCELER. CABLE SEHEAT mm1010 wire mm 140	NO	1